

LOT 22 — Surface Grinder (TOS BRH-20A)

Ex-Erasteel Vikmanshyttan, Sweden — TOS, model BRH-20A, 1983

Hilco Industrial offers this **TOS BRH-20A reciprocating hydraulic surface grinder** from the former Erasteel Vikmanshyttan plant, manufactured in 1983. With a 630 × 200 mm table, 250 mm grinding wheel, and spindle speed up to 3,500 rpm, it provides precision flat-surface grinding of tools, dies, and components. The oil tank is shared with one of the WMW roll grinders on site.

Make	TOS
Year	1983
Model	BRH-20A
Serial no.	801535
Grinding type	Reciprocating / Hydraulic
Table size (L × W)	630 × 200 mm
Max. grinding length	630 mm
Max. grinding width	230 mm
Max. table load	130 kg
Grinding wheel	250 × 20 mm (bore 76 mm)
Spindle speed	up to 3,500 rpm
Machine weight	1,150 kg
Oil tank	Shared with one WMW roll grinder



Surface grinder (TOS BRH-20A), Erasteel Vikmanshyttan

What it does

A reciprocating hydraulic surface grinder for precision flat-face grinding of tools, dies, plates, and components. Table 630 × 200 mm; grinding wheel 250 × 20 mm; spindle to 3,500 rpm. Hydraulic table traverse provides smooth, consistent motion for accurate flatness results.

Suitable applications

Precision surface grinding of tool steel components, die plates, flat tooling, and roll faces in steel plant, tooling, and general precision machining environments. Complements the WMW roll grinders in an integrated roll shop.

Investment case

Established TOS reciprocating surface grinder — offered at a fraction of comparable new equipment cost, available as a standalone machine or alongside the WMW roll grinders from the same site.

Inspection available. Contact Hilco Industrial for site access. Full technical documentation, drawings and specifications are made available to qualified prospects under NDA.

Scope and condition. Equipment is offered on an as-is, where-is basis. Full inclusions and exclusions schedule, equipment drawings, and technical specifications are made available under NDA. Inspection of the site in Vikmanshyttan, Sweden, can be arranged for qualified prospects.