

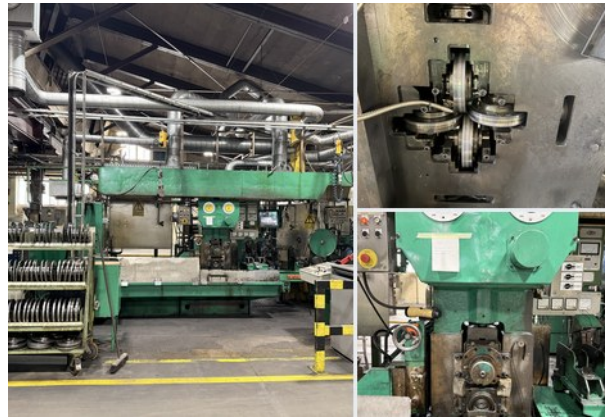
LOT 05 — RWF Cold Rolling Mill — Single Stand 2Hi

Ex-Erasteel Vikmanshyttan, Sweden — MASKINSYSTEM, 1997, incl. MAHR MARSURF, max. 200 m/min

Hilco Industrial offers the **RWF single 2Hi stand cold rolling mill** built by MASKINSYSTEM for Erasteel Vikmanshyttan and installed in 1997. The coil-to-coil line includes a decoiler, 4-roll sizing unit, universal edger, 2Hi stand (Thrige 60 kW), VOLLMER analog emulsion cleaning with VMF 3/11 width and thickness gauge, and coiler — with offline MAHR MARSURF dimensional measurement. Three sets of spare rolls and chocks are included.

Decoiler → 4-Roll Sizing → Universal Edger → 2Hi Stand (Thrige 60 kW) → Emulsion Cleaner → VOLLMER (Analog) → Coiler | Offline: MAHR MARSURF

Make	MASKINSYSTEM
Year installation	1997
Stand type	Single 2Hi
Drive (stand)	Thrige electric — 60 kW
Drive (coiler)	7.2 kW
4-roll sizing unit	Yes
Universal edger	Yes
Width/thickness gauge	VOLLMER VMF 3/11
Emulsion system	VOLLMER (analog)
Offline measurement	MAHR MARSURF
Air filtration	JAR LUFTVARD AB (2× OD3000, 1× OD2000)
Strip width	6 – 26 mm
Strip thickness	0.30 – 3.80 mm
Max. rolling speed	200 m/min
Spare rolls + chocks	3 sets (incl.)



RWF cold rolling mill, Erasteel Vikmanshyttan

What it does

A single 2Hi stand cold rolling mill for precision reduction of narrow HSS strip. The upstream 4-roll sizing unit provides additional gauge control; VOLLMER VMF 3/11 gives in-line width and thickness measurement; MAHR MARSURF enables offline dimensional verification. Three sets of spare rolls included.

Suitable applications

Cold rolling of narrow HSS strip for profile knives, textile blades, and specialty knife material. Strip widths 6–26 mm; thickness range 0.30–3.80 mm; max rolling speed 200 m/min.

Investment case

A specialist narrow-strip cold rolling mill with three spare roll sets included — offered at a fraction of comparable new equipment cost with immediate availability.

Inspection available. Contact Hilco Industrial for site access. Full technical documentation, drawings and specifications are made available to qualified prospects under NDA.

Scope and condition. Equipment is offered on an as-is, where-is basis. Full inclusions and exclusions schedule, equipment drawings, and technical specifications are made available under NDA. Inspection of the site in Vikmanshyttan, Sweden, can be arranged for qualified prospects.