

LOT 01 — Complete Facility Package

Ex-Erasteel Vikmanshyttan, Sweden — 30 Equipment Lots | HSS & ASP Precision Strip, 6–100 mm wide, from 0.30 mm gauge

Hilco Industrial offers the **complete production equipment of the former Erasteel Vikmanshyttan high-speed steel plant** in Sweden as a single facility package (Lots 2–32). Until production ceased in 2023 the plant was one of the world's leading producers of **HSS and ASP precision strip**, cold rolling hot-rolled coil into finished strip from 6 to 100 mm wide and down to 0.30 mm gauge for the saw blade, knife and cutting-tool industries. Every process step is represented — annealing, cold rolling, stretch annealing, NDT inspection, grinding, blanking, packing and a full quality laboratory.

Hot-Rolled Coil → Batch / Direct Annealing → Cold Rolling → Stretch Annealing → Final Cold Rolling → NDT & Grinding → Packing

End product	HSS & ASP precision strip
Grades	HSS (M2, M35, T1...) and ASP
Starting material	Hot-rolled HSS / ASP coil
Strip width (overall)	6 – 100 mm
Strip thickness (overall)	0.30 – 3.80 mm
Narrow strip	6 – 26 mm wide, from 0.30 mm
Wide strip	20 – 100 mm wide, from 0.36 mm
Max. rolling speed	up to 500 m/min (tandem)
Cold rolling mills	4 (3 × 4Hi, 1 × 2Hi)
Annealing furnaces	9 units (stretch + batch)
Furnace atmospheres	N ₂ and H ₂
Max. anneal temperature	up to 1,000 °C
Inspection / NDT / grinding	5 lines
Roll shop	2 × WMW grinders + TOS
Press shop	2 × punch press (blanking)
Laboratory	Tensile, microscope, hardness
Equipment lots	Lots 2 – 32 (30 lots)



Cold rolling mills, annealing furnaces & inspection lines — Erasteel Vikmanshyttan

What can be produced

Cold-rolled HSS and ASP precision strip in two families. **Narrow strip** (6–26 mm wide, from 0.30 mm gauge) runs on the CONTI 3, CONTI 4 and RWF lines at up to 500 m/min through the tandem mills, with multi-strand stretch annealing up to 16 lines. **Wide strip** (20–100 mm wide, from 0.36 mm gauge) runs on the BBV mill. Both families anneal under N₂ or H₂ at up to 1,000 °C, are eddy-current inspected and shaved/ground in line, and ship as coil or cut bundles.

Suitable applications

Hacksaw and bandsaw blade stock, machine hacksaw blades, knife and razor material, industrial blades, cutting tools and springs. Suited to an HSS, tool steel or specialty alloy producer seeking turnkey capacity — or to a saw blade manufacturer integrating backwards to roll its own strip and capture the margin. Individual lots also available.

Investment case

A complete, proven HSS strip platform at a fraction of replacement cost. Acquiring Lots 2–32 as a package avoids years of lead time for new equipment and delivers an immediately relocatable production line, with engineering drawings available from Erasteel.

Inspection available. Contact Hilco Industrial for site access. Full technical documentation, drawings and specifications are made available to qualified prospects under NDA.

Scope and condition. Equipment is offered on an as-is, where-is basis. Full asset list, technical specifications, drawings, and exclusions schedule are made available under NDA. Site inspection at Vikmanshyttan, Sweden, can be arranged for qualified prospects. Individual lots also available separately.