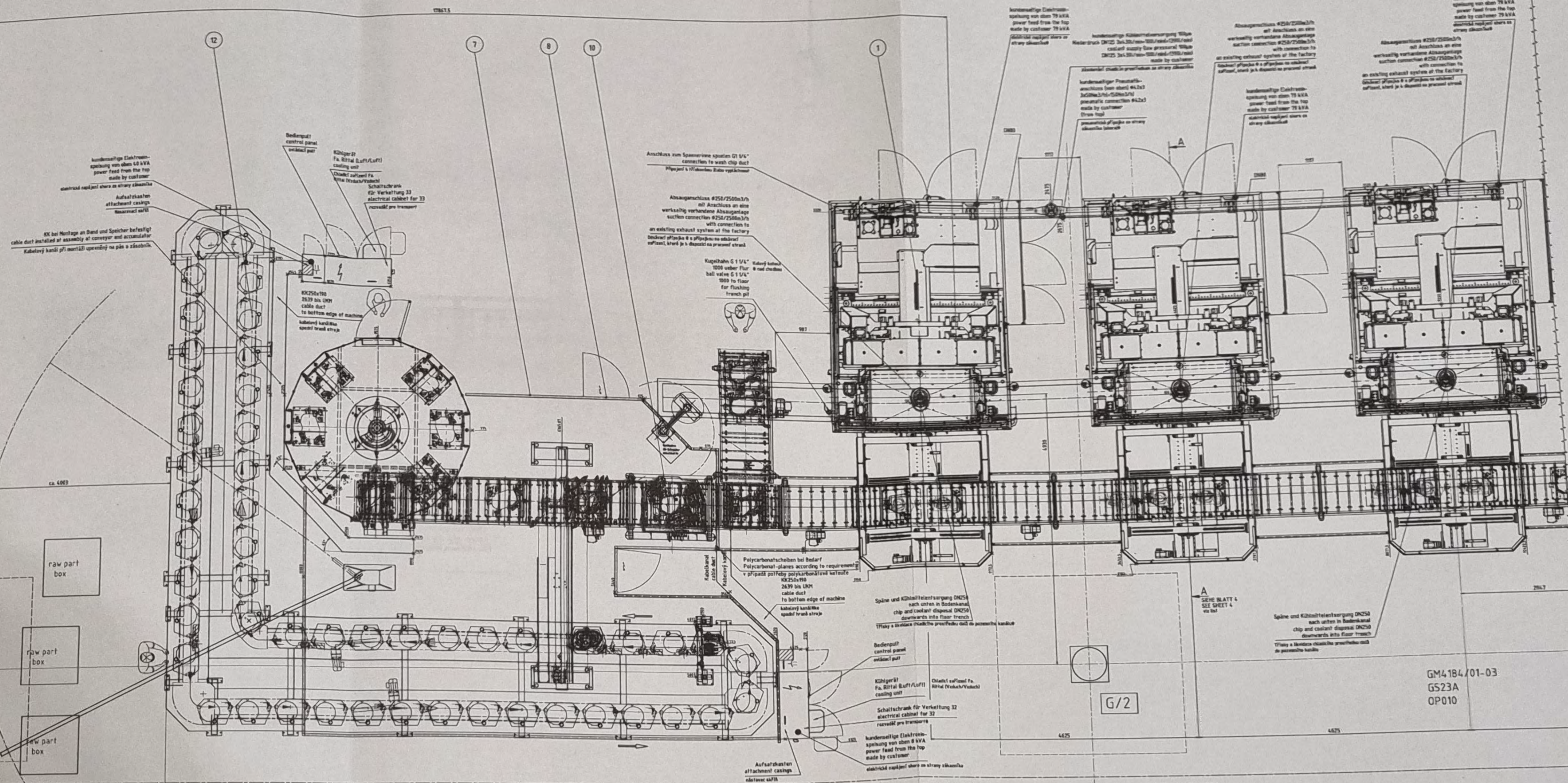




GM4184/01-03
GS23A
OP010

GM4184/01-02
GS23A
OP010

GM4184/01-01
GS23A
OP010

GM4184/31
SPC-Platz für
2 Palette mit WS
SPC for 2 pallets
elektrické napájení shora
ze strany zákazníka

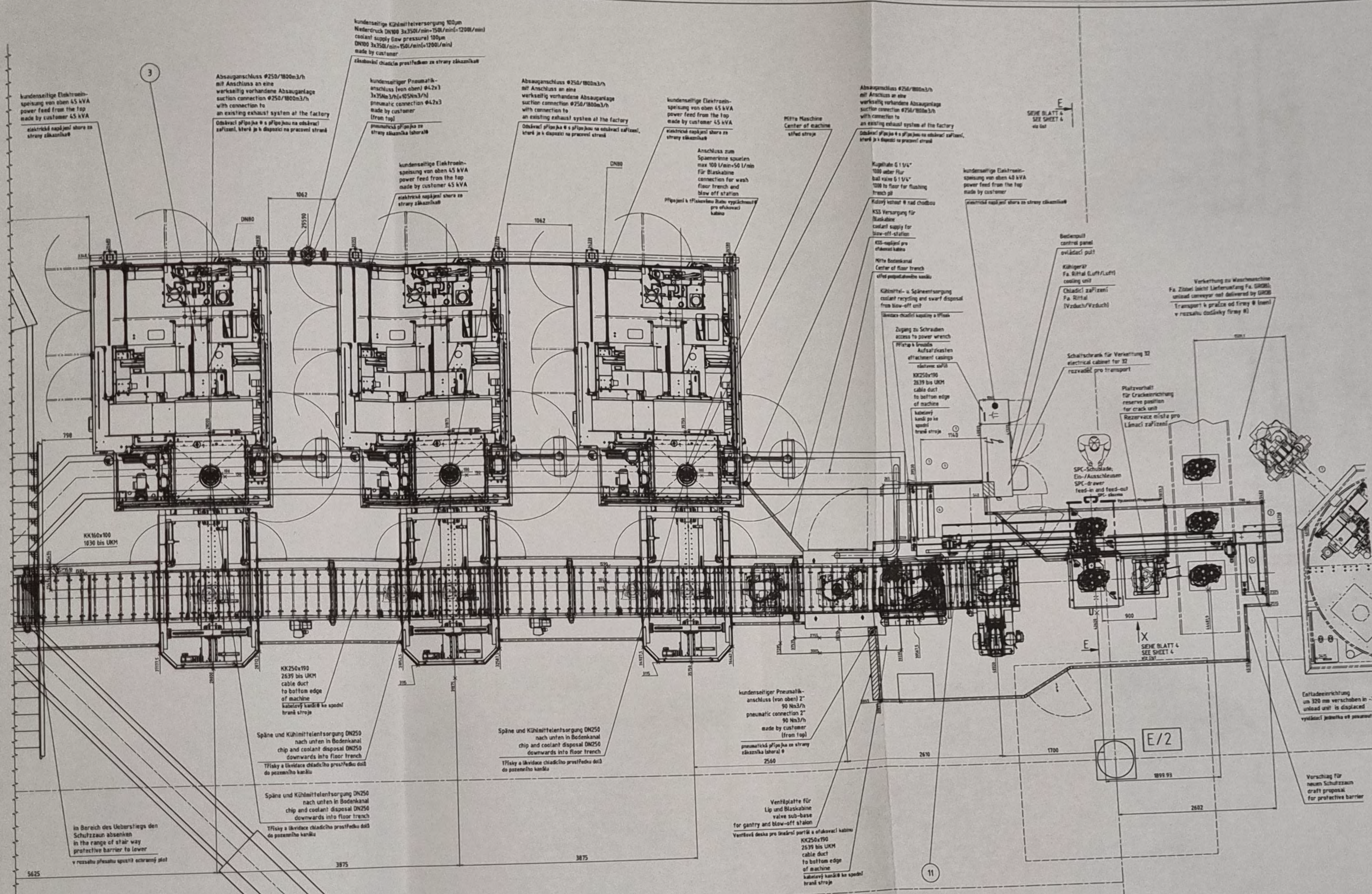
GM4184/31
Schraub-
station
OP005
bolt station
šroubovací stanice

GM4184/31
Übersetzer von
WS auf Palette
pick-and-
place
Převaděč z obrubku
na paletu

GM4184/31
Blaskabine
Leerpalette
blow-off pallet
ofukovací kabina
prázdné palety

GM4184/33
Speicher für
74 Leerpalletten
storage for 74
empty pallet
Zásobník pro 74
prázdné palety

H/2



GM4184/03-01
G503B
OP030

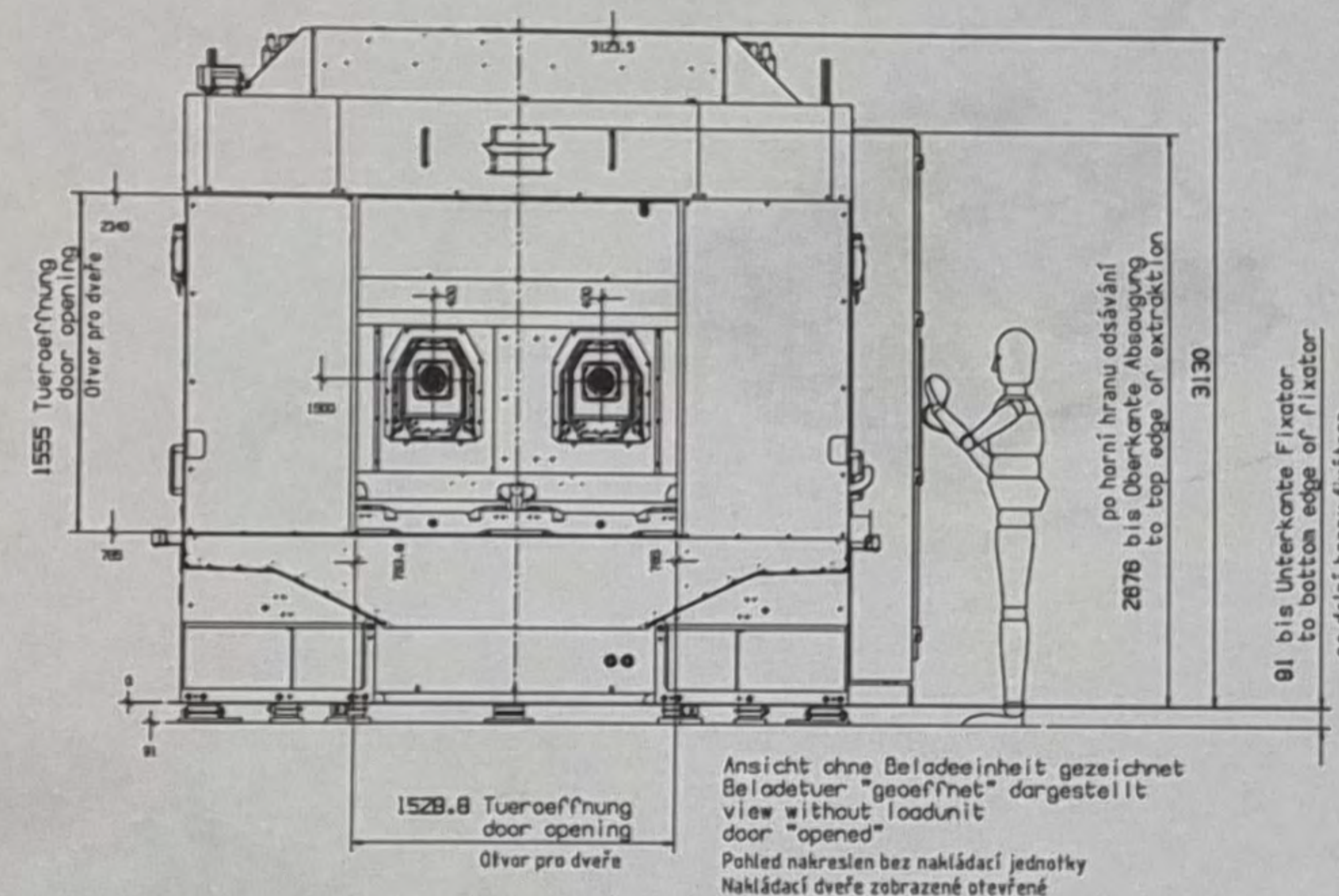
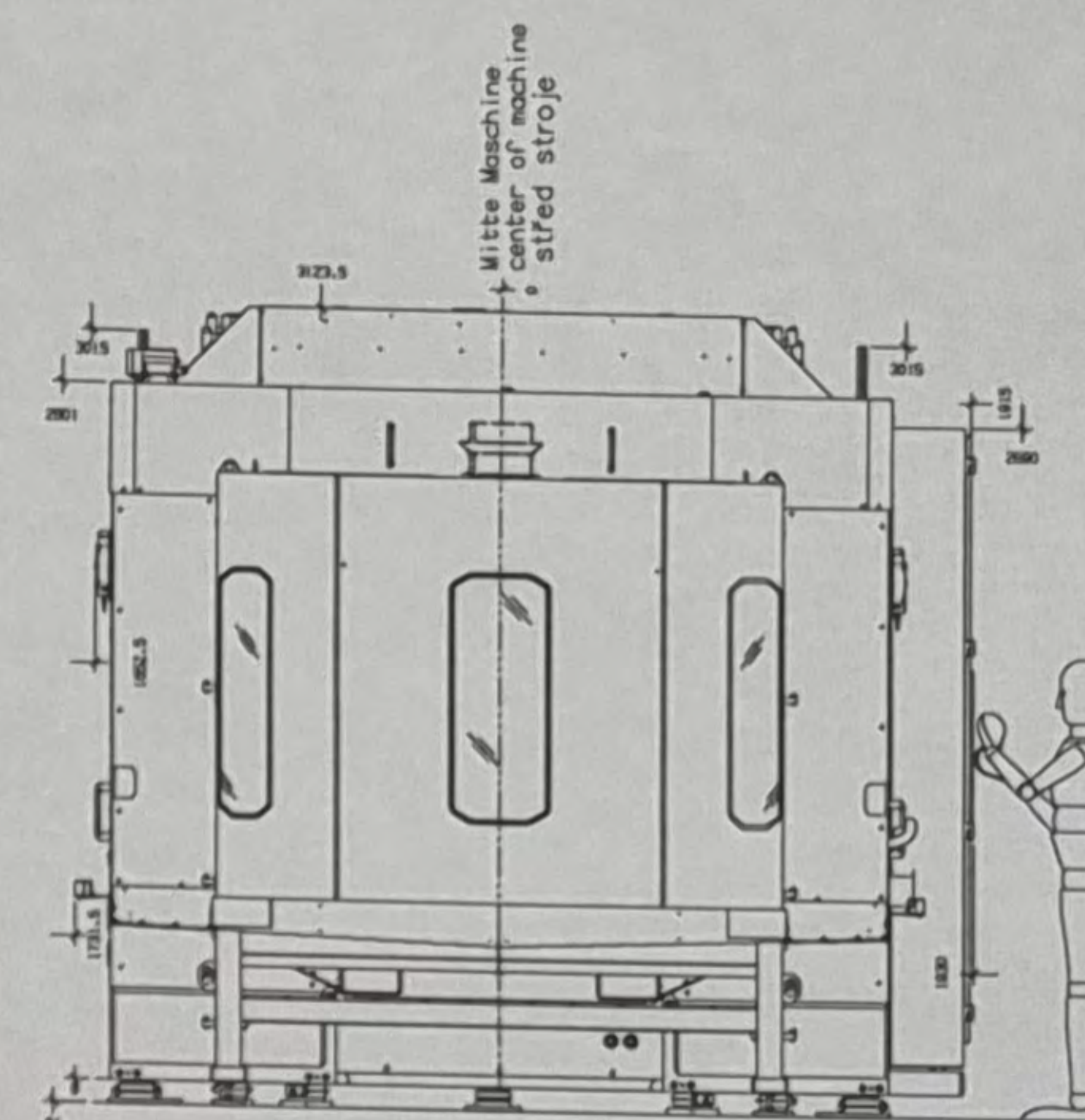
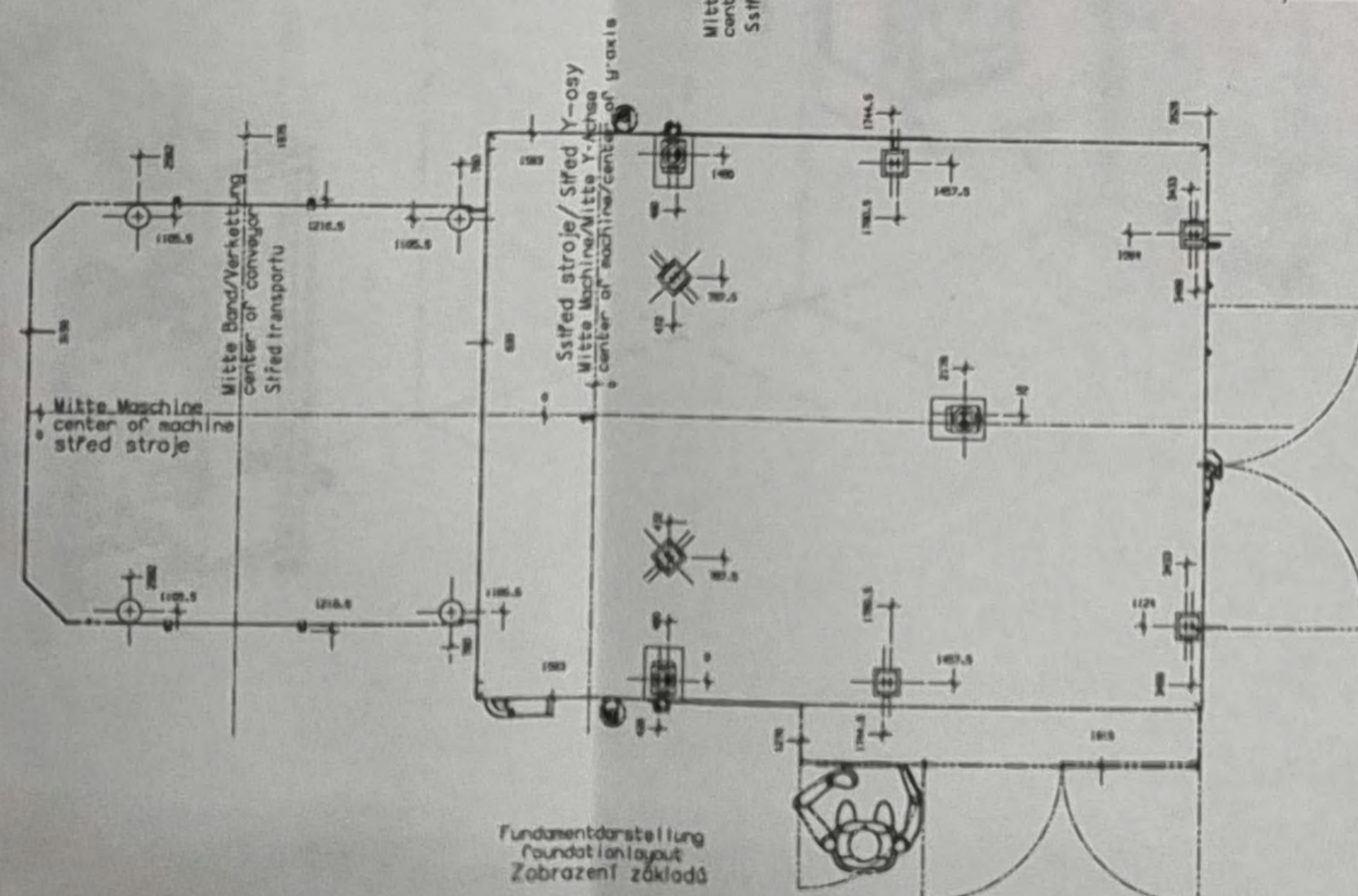
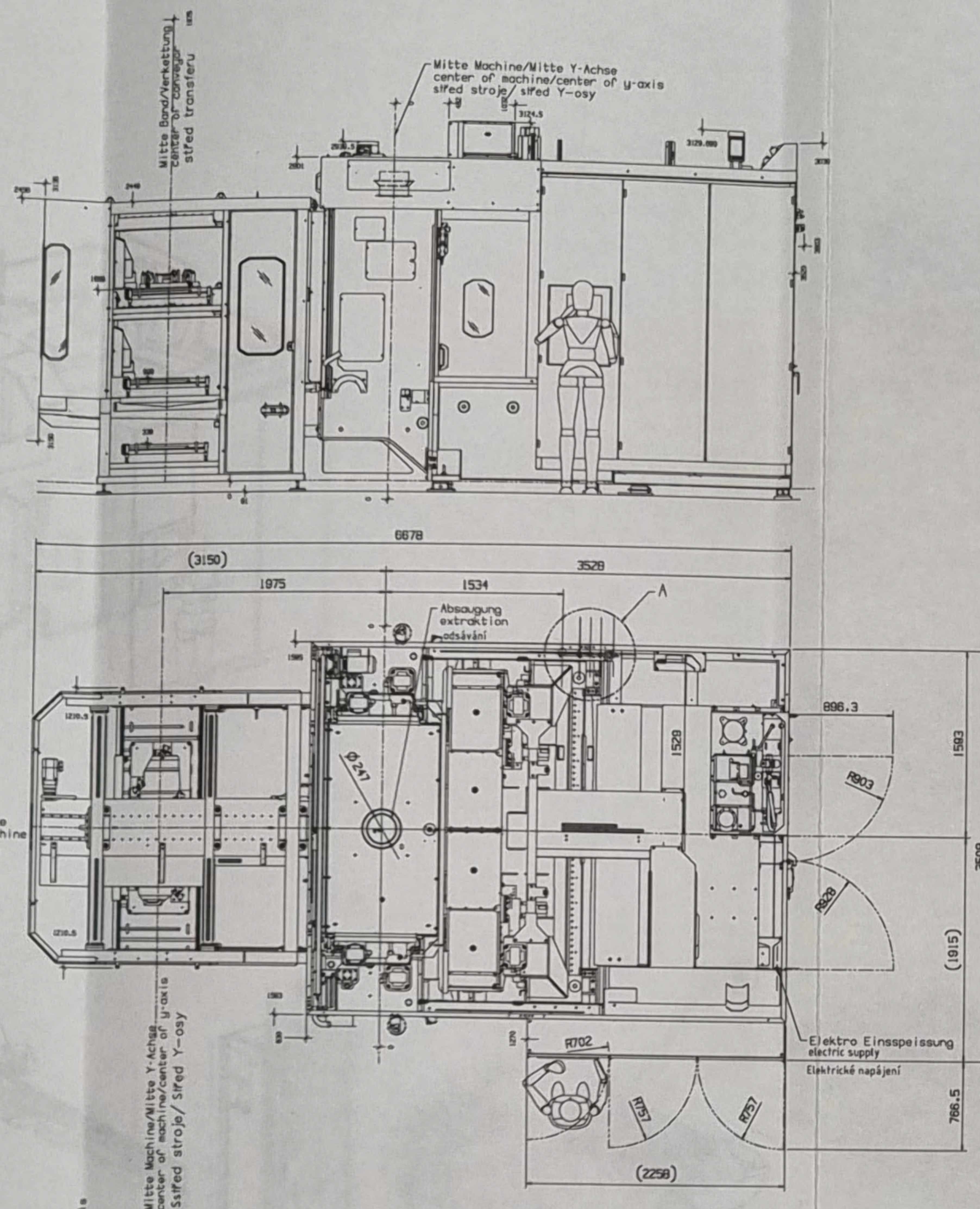
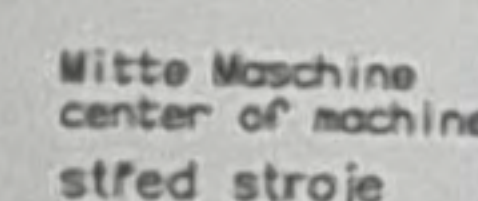
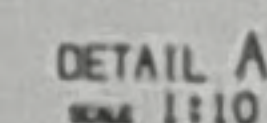
GM4184/03-02
G503B
OP030

GM4184/03-03
G503B
OP030

GM4184/32
Blaskabine
blow-off
station
ofukovací
kabina

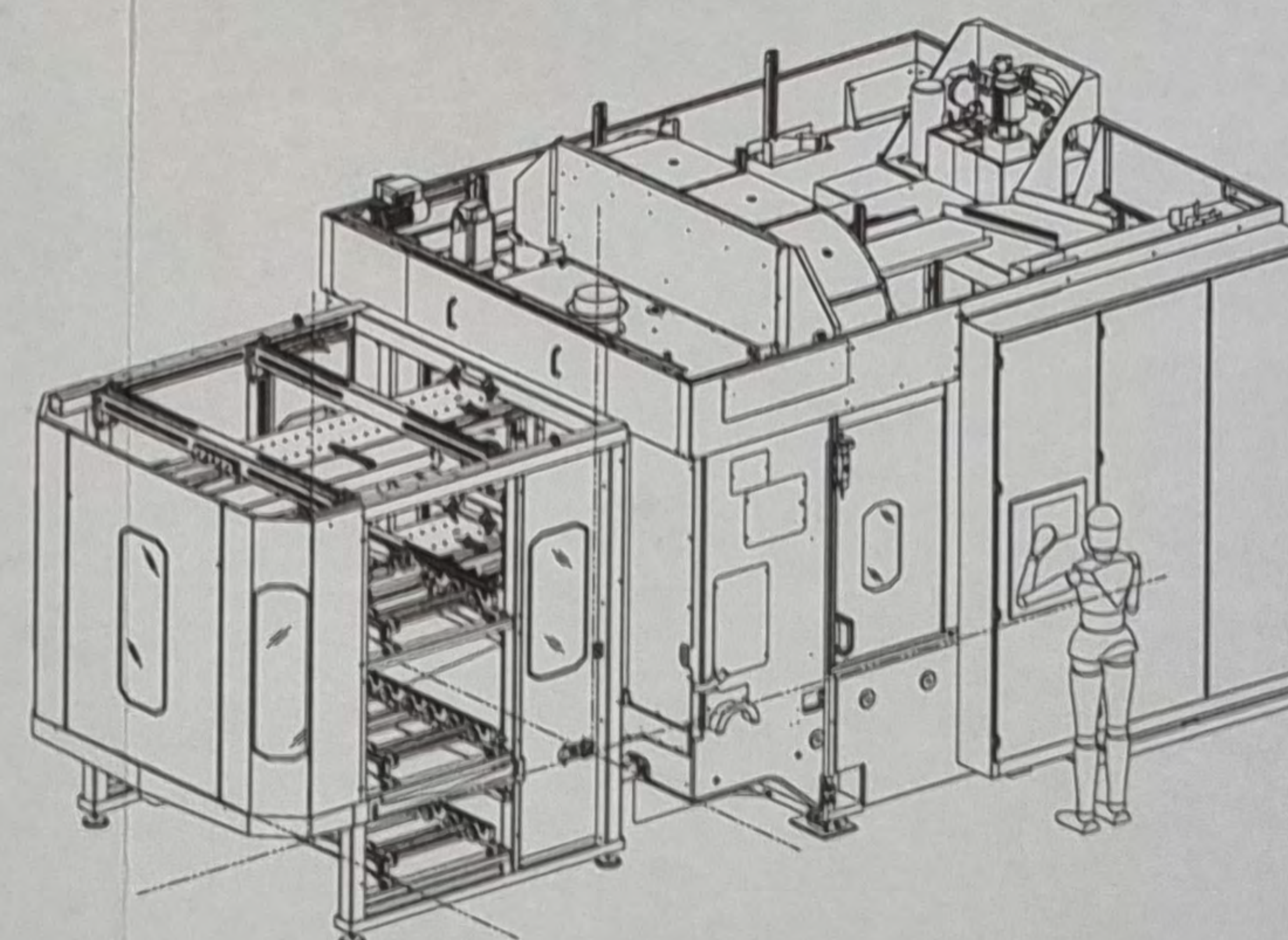
GM4184/32
Entschrauber
OP040
unbolt station
odšroubovák

Del. 28.12.2008		Projekt	Obst. projekt
GR08		Projekt	Projekt
120		Projekt	Projekt
LAD - technická specifikace 100% vzhled		Projekt	
CAD - technická specifikace 100% vzhled		Projekt	
Projekt a technická specifikace 100% vzhled		Projekt	



	X-osa	Y-osa	Z-osa
zdvih	X-Achse x-axis	Y-Achse y-axis	Z-Achse z-axis
Hub stroke	750	840	865

Machine Number:
ZC15-10-1



Insp. Det.: 05.04.2007	Ting		
Des.: 05.04.2007	Schiffsarchitekt	obráběcí středisko	
0	GR0B	Bearbeitungszentrum	GS23A2-1021
120		machining center	
		Item Id:	Rev:
		Spec:	Bl. 1 v. 3

Änderungen
changes změna

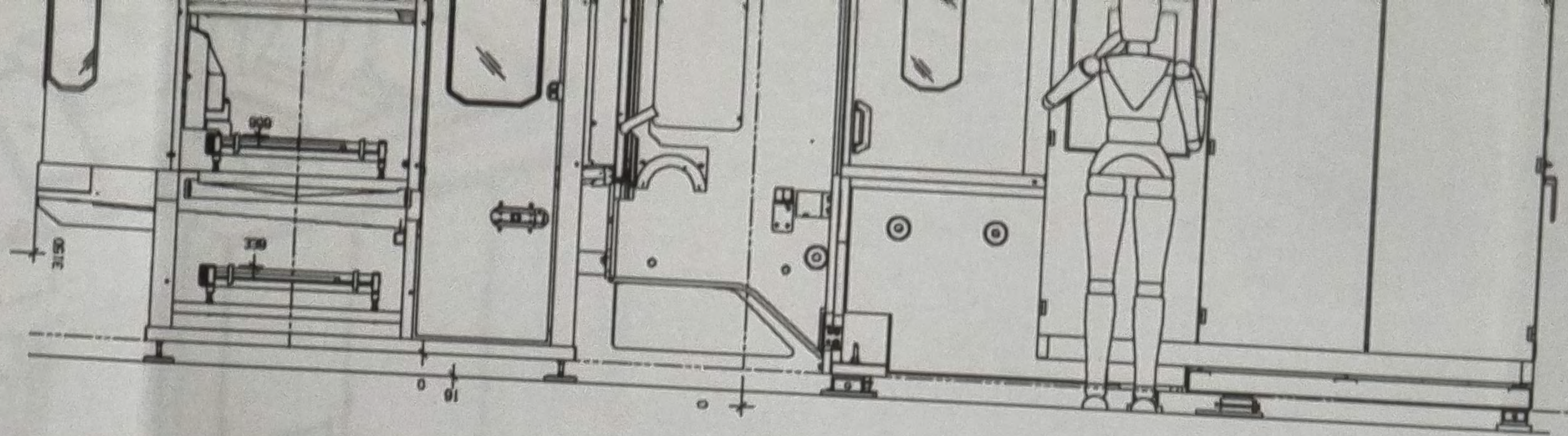
Technical drawing showing a side view of a machine layout. The drawing includes dimensions and labels:

- Dimensions:**
 - 2415 (top left)
 - 3135 (top left)
 - 2440 (top left)
 - 1680 (middle left)
 - 3150 (bottom left)
 - 2001 (top center)
 - 2930.5 (top center)
 - 3124.5 (top center)
 - 3120.000 (top right)
 - 2000 (bottom right)
 - 2000 (bottom right)
- Labels:**
 - Mitte Band/Verkettung
center of conveyor
stred transferu 1975
 - Mitte Machine/Mitte Y-Achse
center of machine/center of y-axis
stred stroje/stred Y-osy
- Features:**
 - A human figure is shown standing inside the machine structure for scale.
 - The machine has a complex internal structure with various components and openings.

3520

odvod

ice



(3150)

6678

1975

1534

3528

Absaugung
extraktion
odsávání

1506

1210.5

$\phi 247$

A

896.3

1529

1593

R903

3508

(1915)

1503

630

1270

R702

Elektro Einspeissung
electric supply
Elektrické napájení

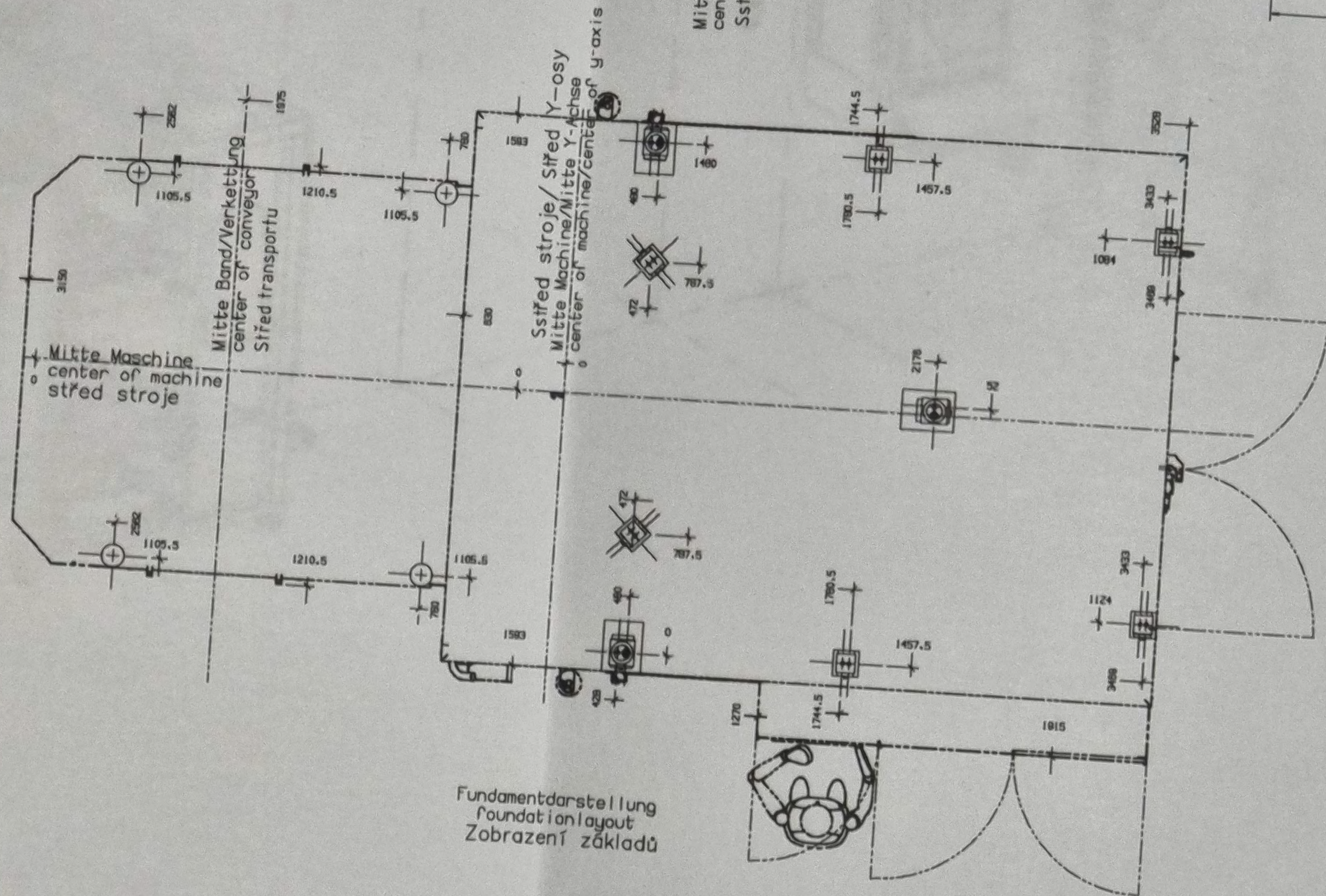
766.5

(2258)

Mitte Maschine
center of machine
střed stroje

Mitte Machine/Mitte Y-Achse
center of machine/center of y-axis
Střed stroje/střed Y-osy

osy
y-axis

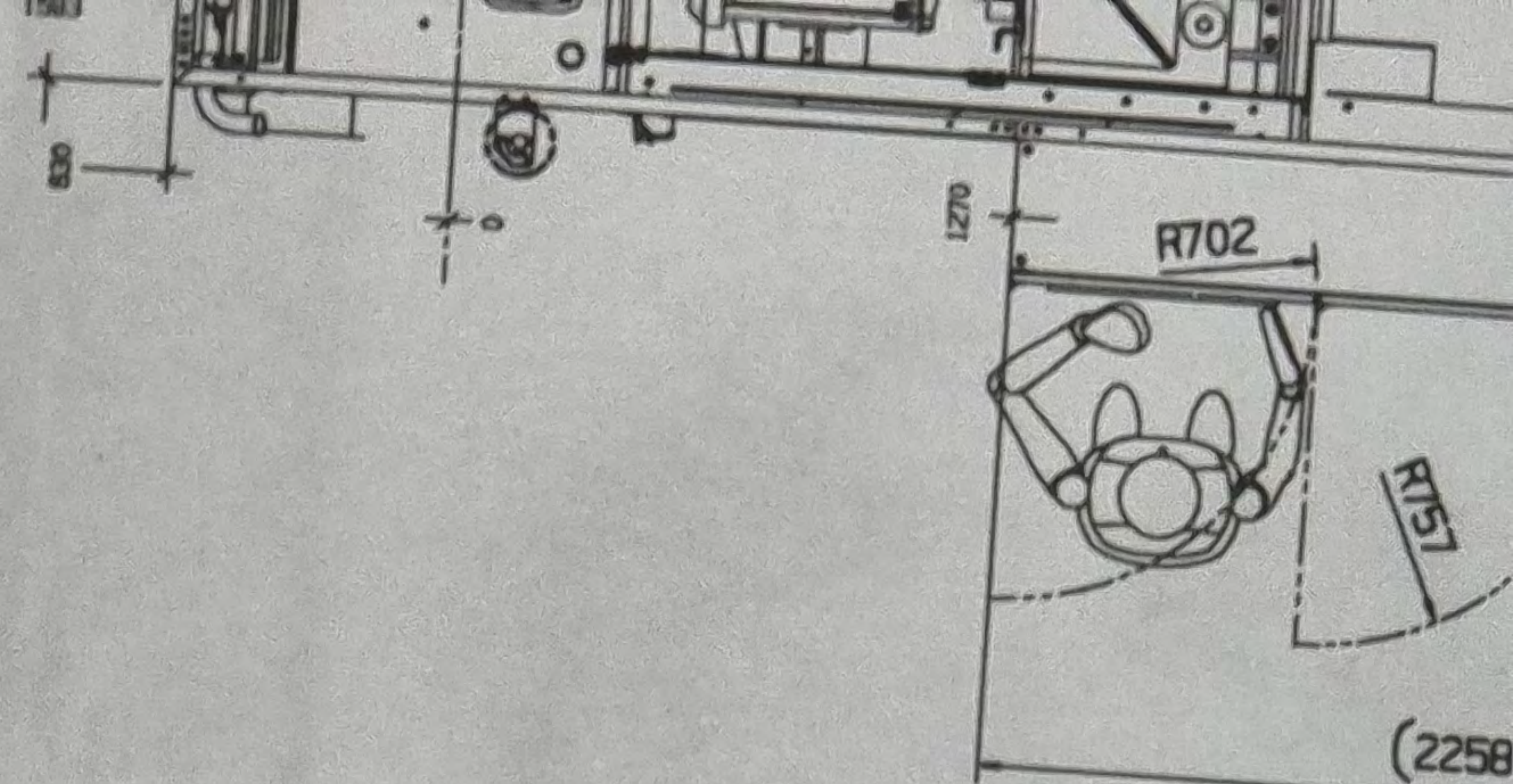


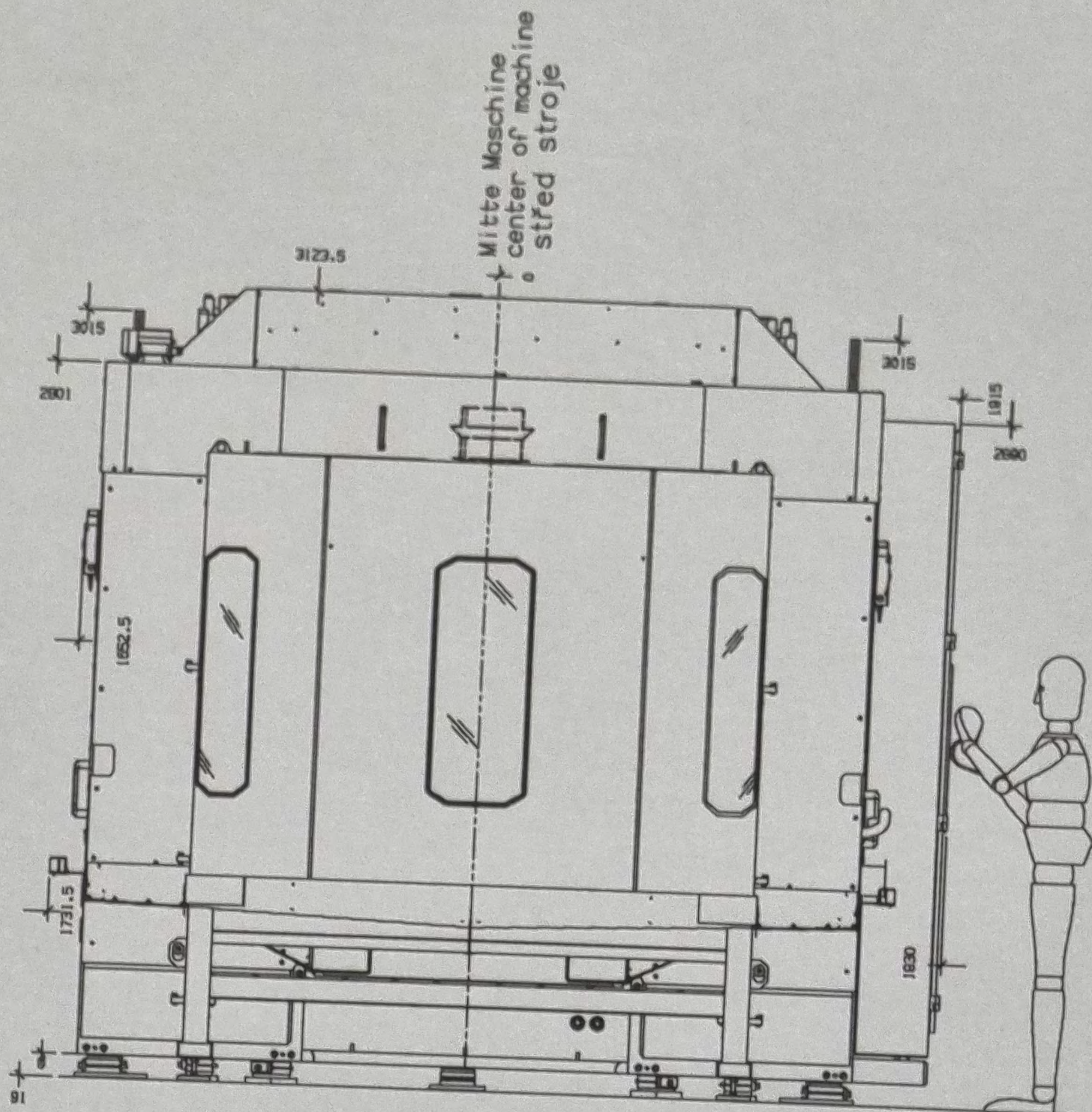
Mitte Maschine
center of machine
střed stroje

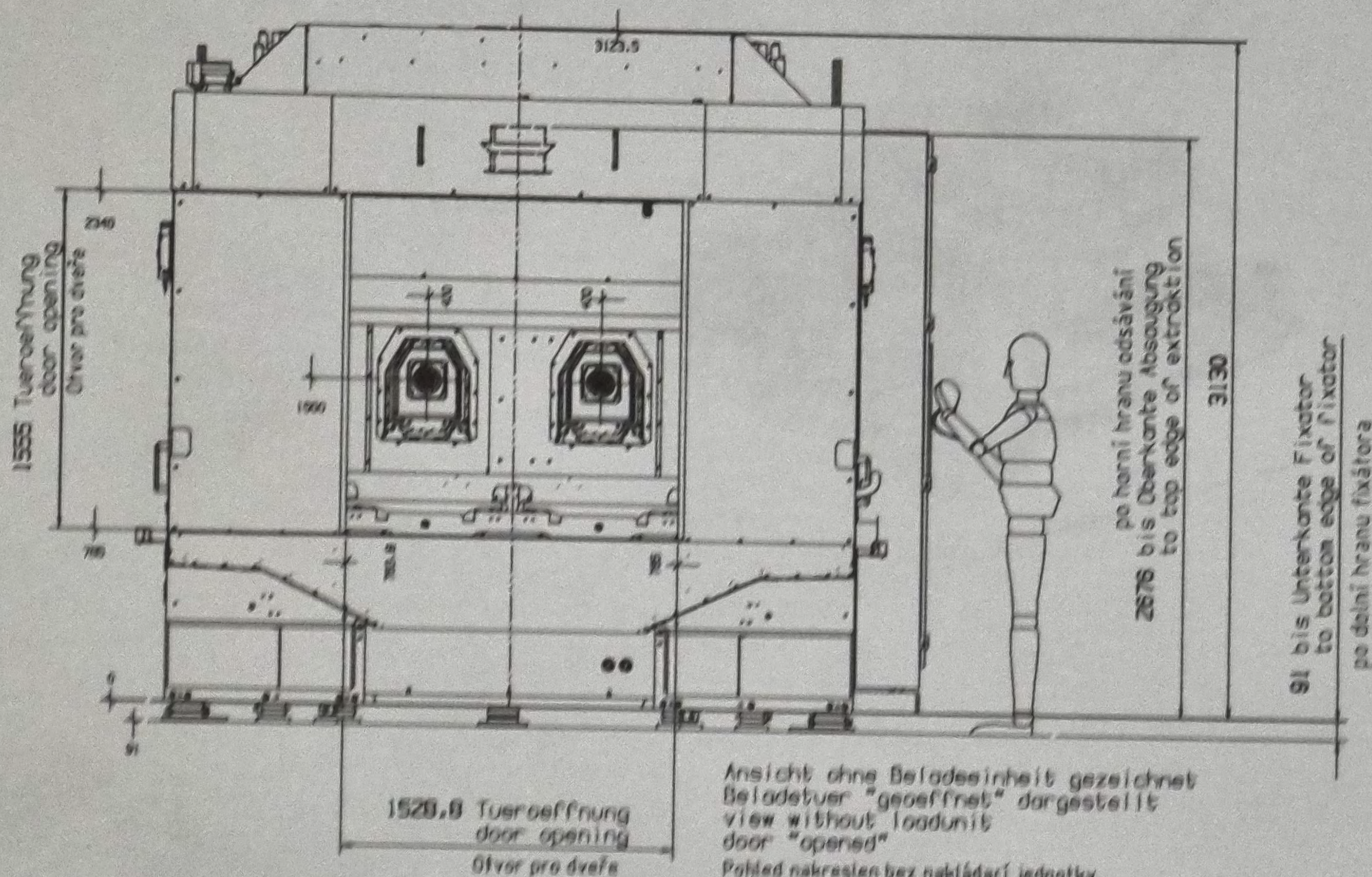
Mitte Band/Verkettung
center of conveyor
Střed transportu

Sstred stroje/ Sstred Y-osy
 litte Machine/Mitte Y-Achse
 enter of machine/center of y-axis

Mitte Machine/Mitte Y-Achse
center of machine/center of y-axis
Sstred stroje/ Sstred Y-osy







Ansicht ohne Beladeinheit gezeichnet
 Beladetuer "geöffnet" dargestellt
 view without loadunit
 door "opened"
 Pohled nakreslen bez nakládací jednotky
 Nakládací dveře zobrazené otevřené

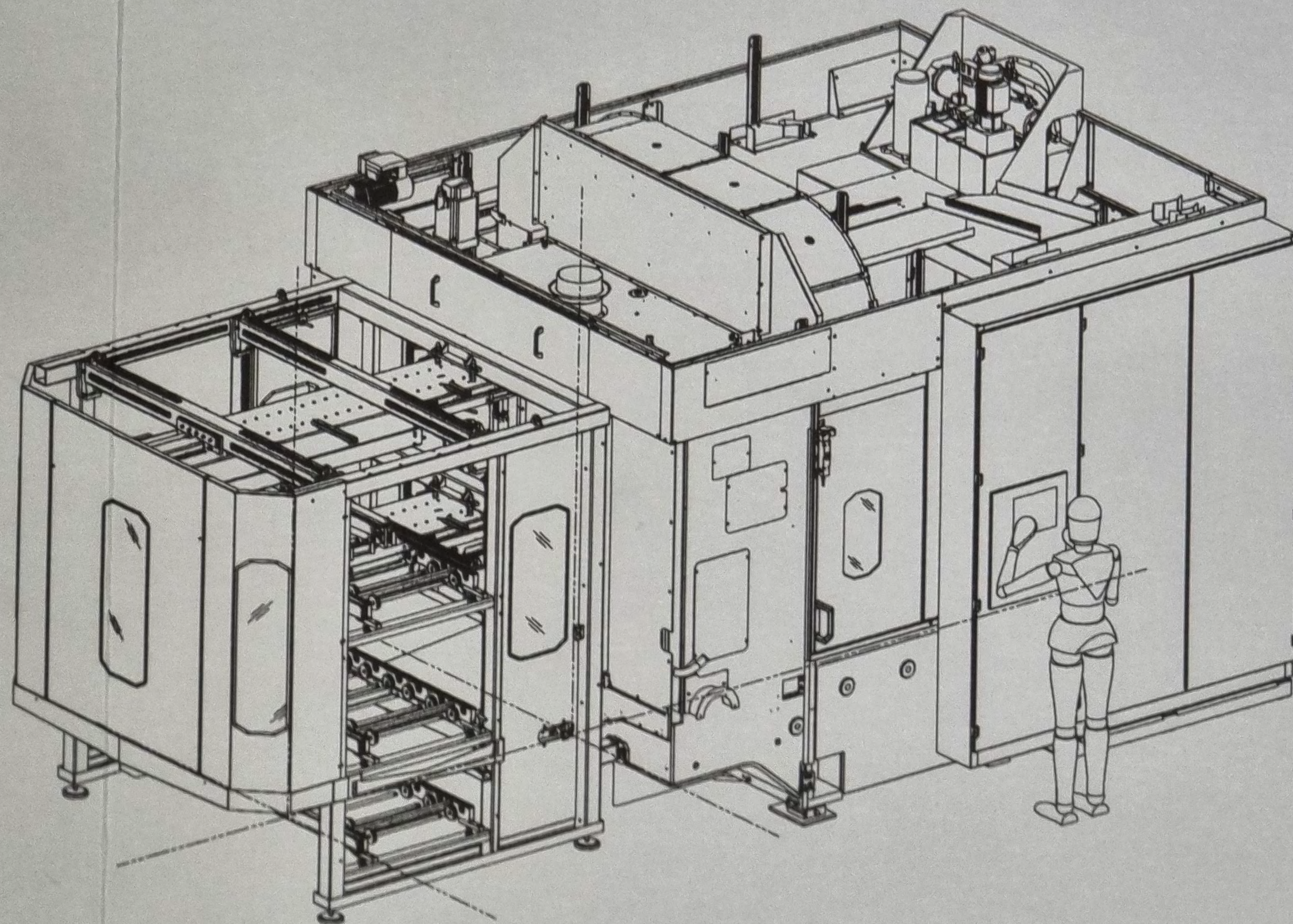
	X-osa	Y-osa	Z-osa
	X-Achse x-axis	Y-Achse y-axis	Z-Achse z-axis
Hub stroke	750	840	865

Machine Number:
 ZC15-10-1

Insp:
 Def.: 05.04.2007 Ting
 Des.: 05.04.2007

obrátek stědlin

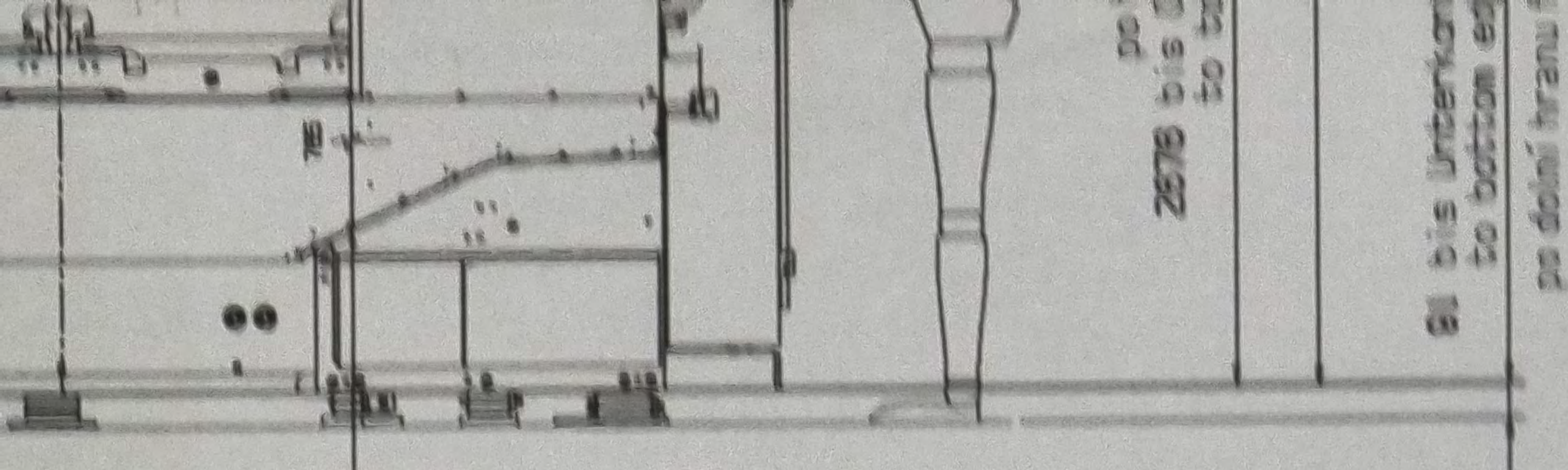
zdvih

Hub
stroke

Insp.:
Def.: 05.04.2007
Des.: 05.04.2007

	GROB	
0	1:20	

CAD - manuelle Aende
CAD - manual changes
General tolerances IS
Please note protection



Tueröffnung
door opening
Otvor pro dveře

Ansicht ohne Beladeeinheit gezeichnet
Beladetuer "geoeffnet" dargestellt
view without loadunit
door "opened"
Pohled nakreslen bez nakládací jednotky
Nakládací dveře zobrazené otevřené

	X-osa	Y-osa	Z-osa
	X-Achse x-axis	Y-Achse y-axis	Z-Achse z-axis
zdvih Hub stroke	750	840	865

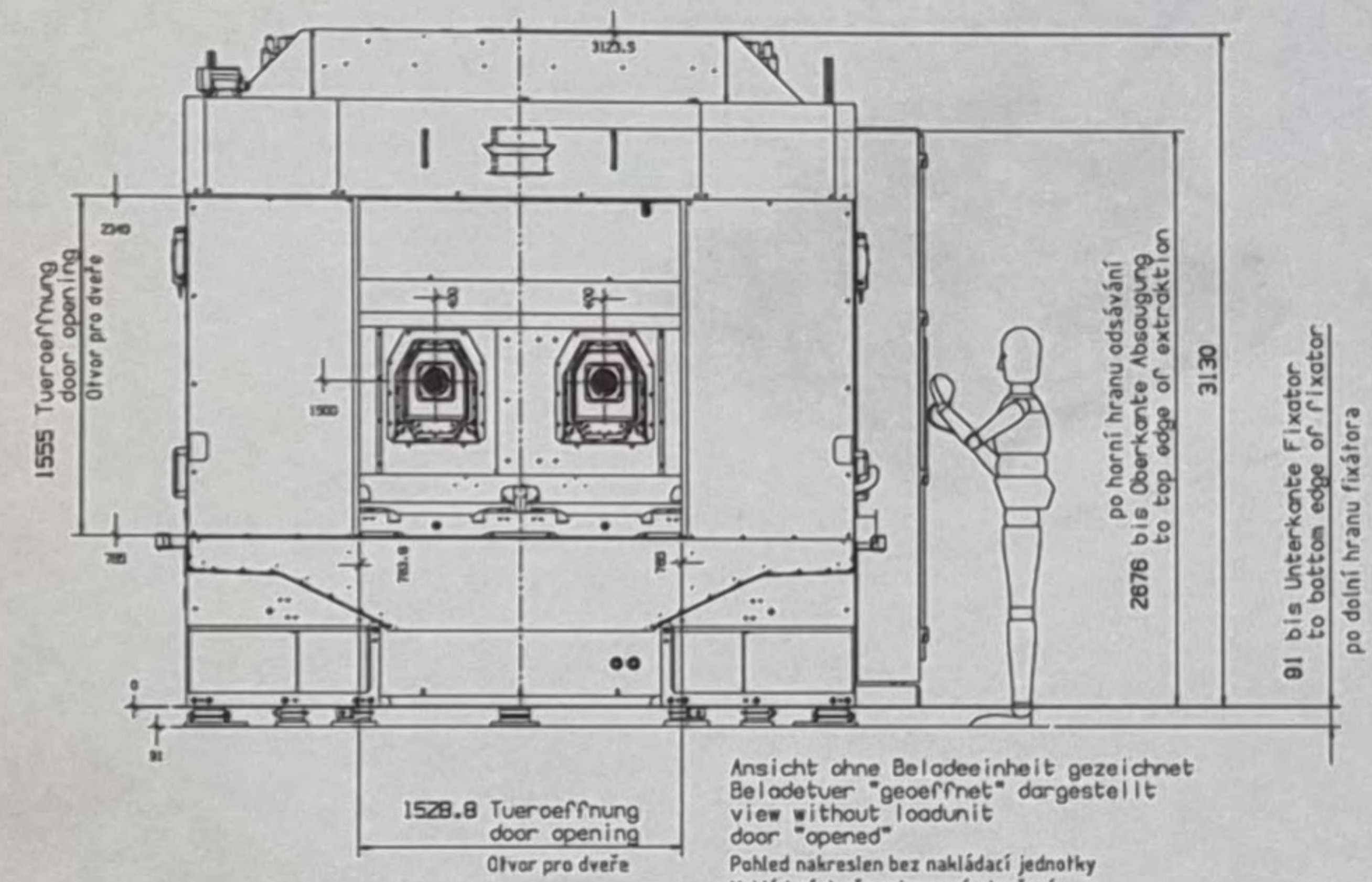
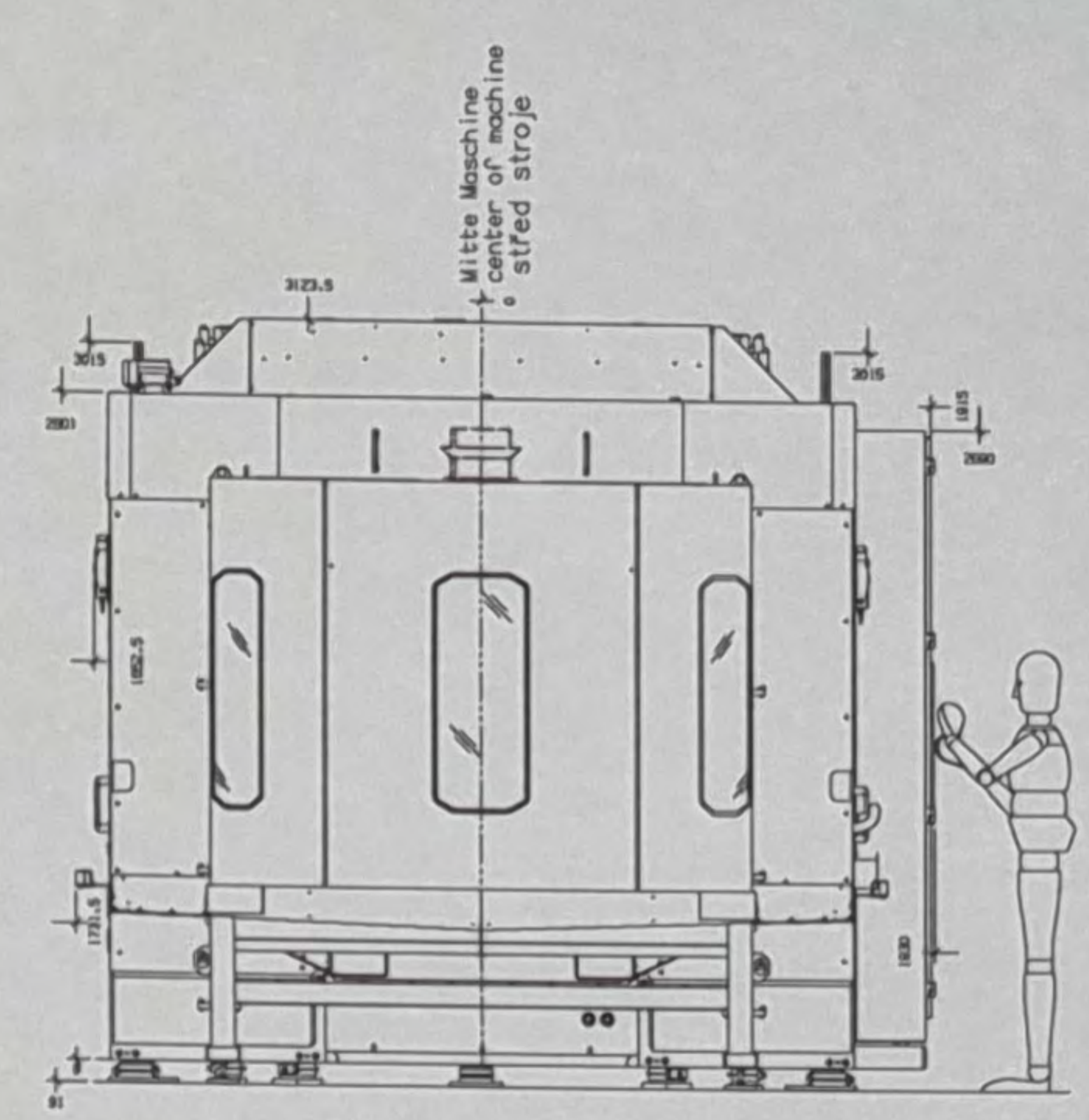
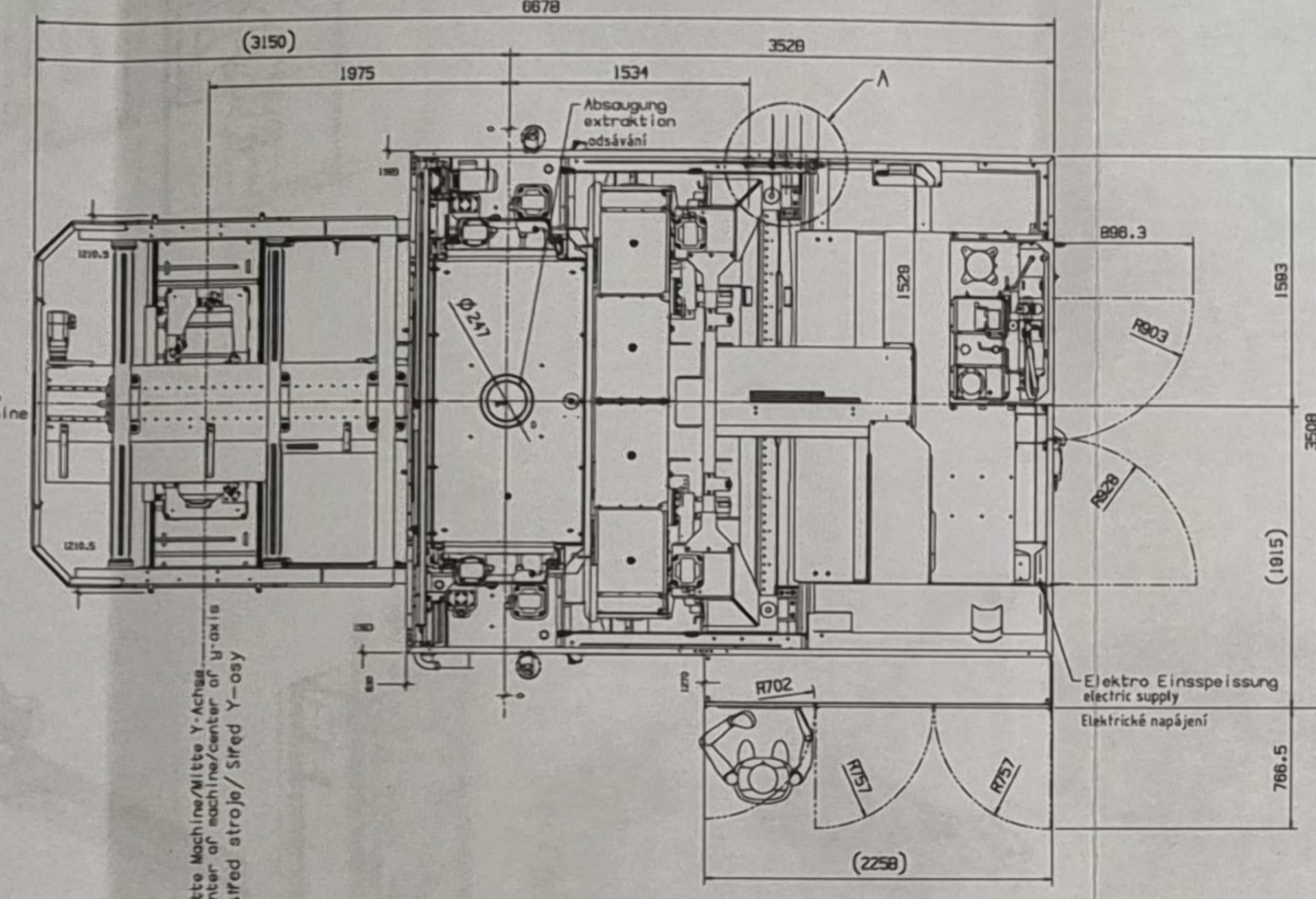
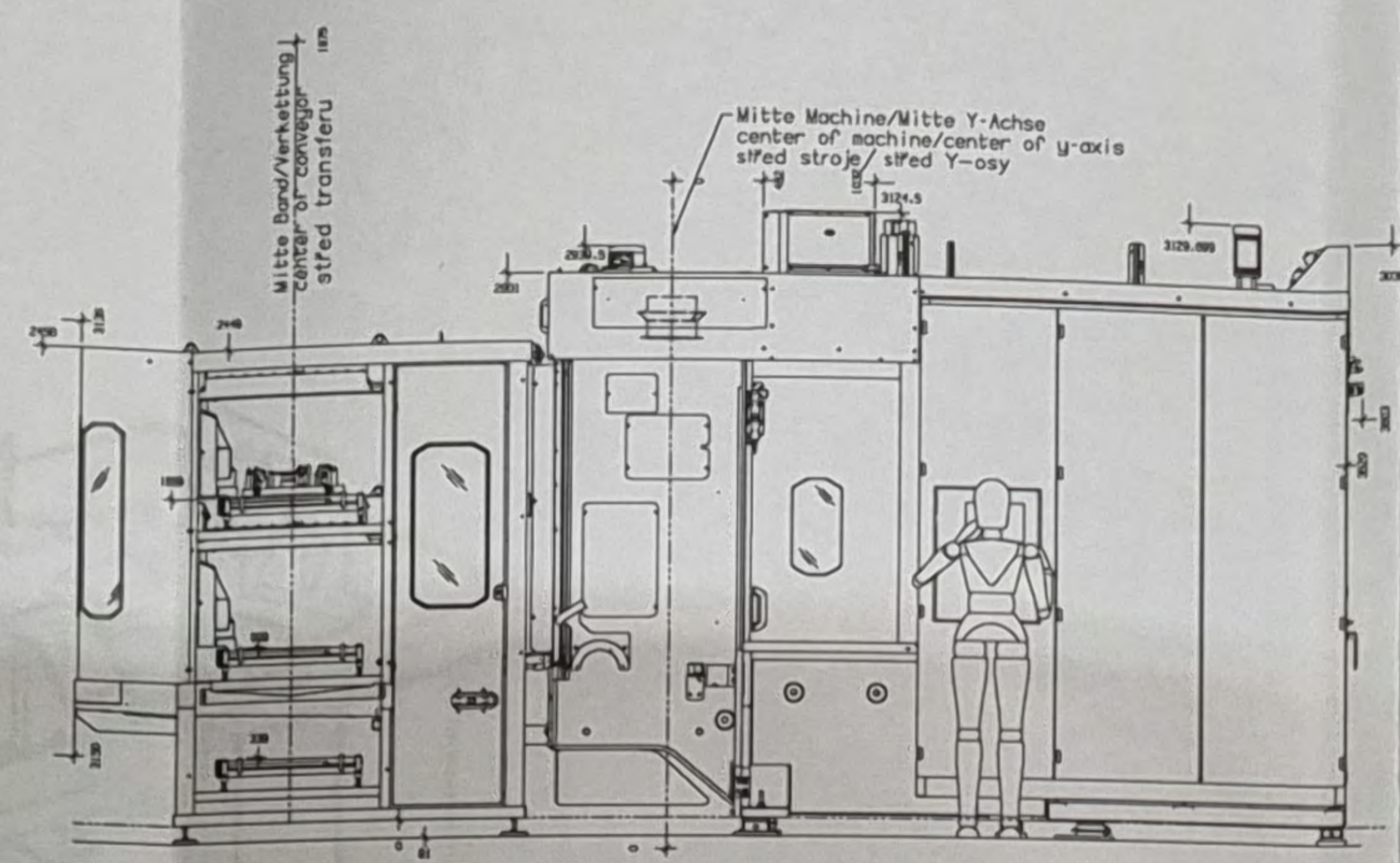
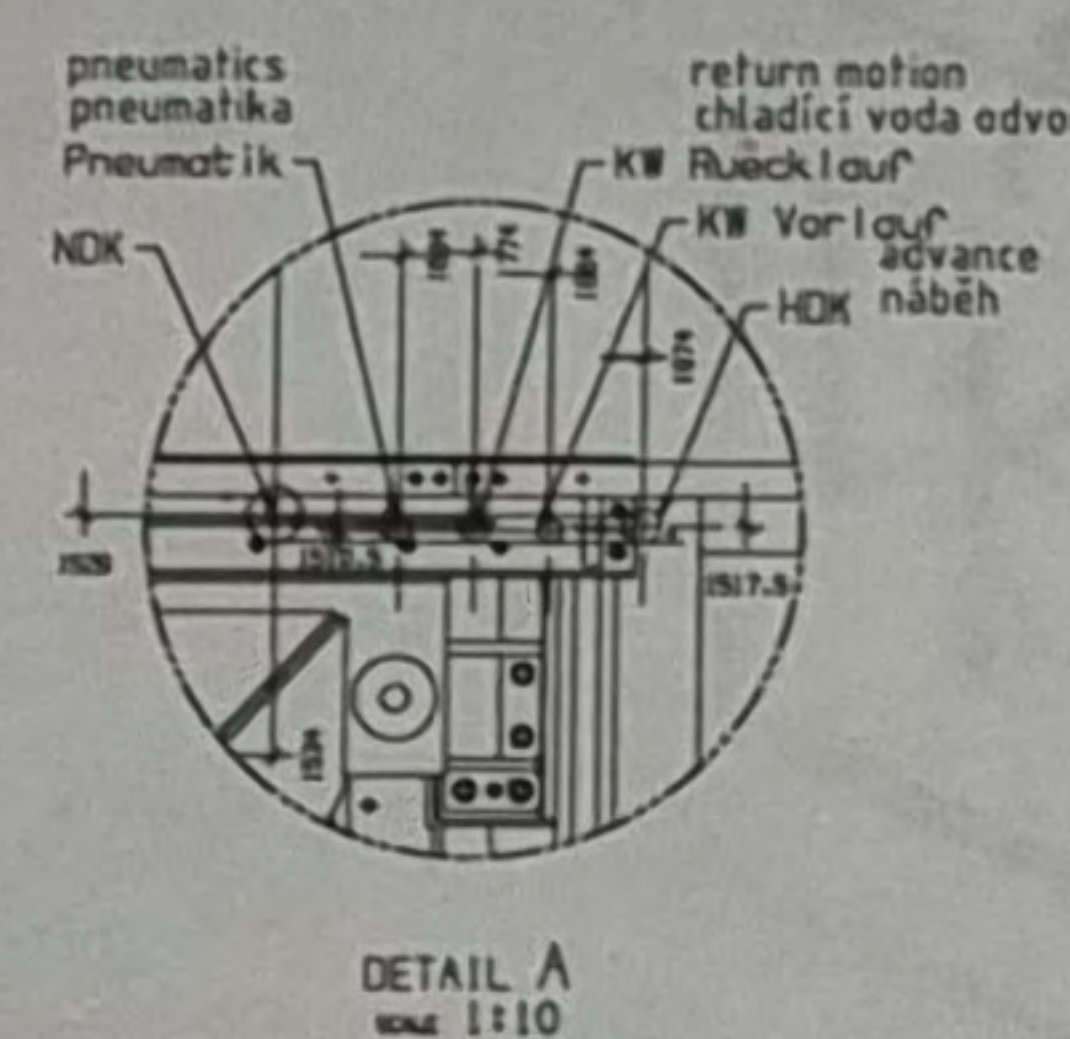
Machine Number:
ZC15-10-1

Insp.:
Det.: 05.04.2007 Ting
Des.: 05.04.2007 Schildknecht

obráběcí středisko

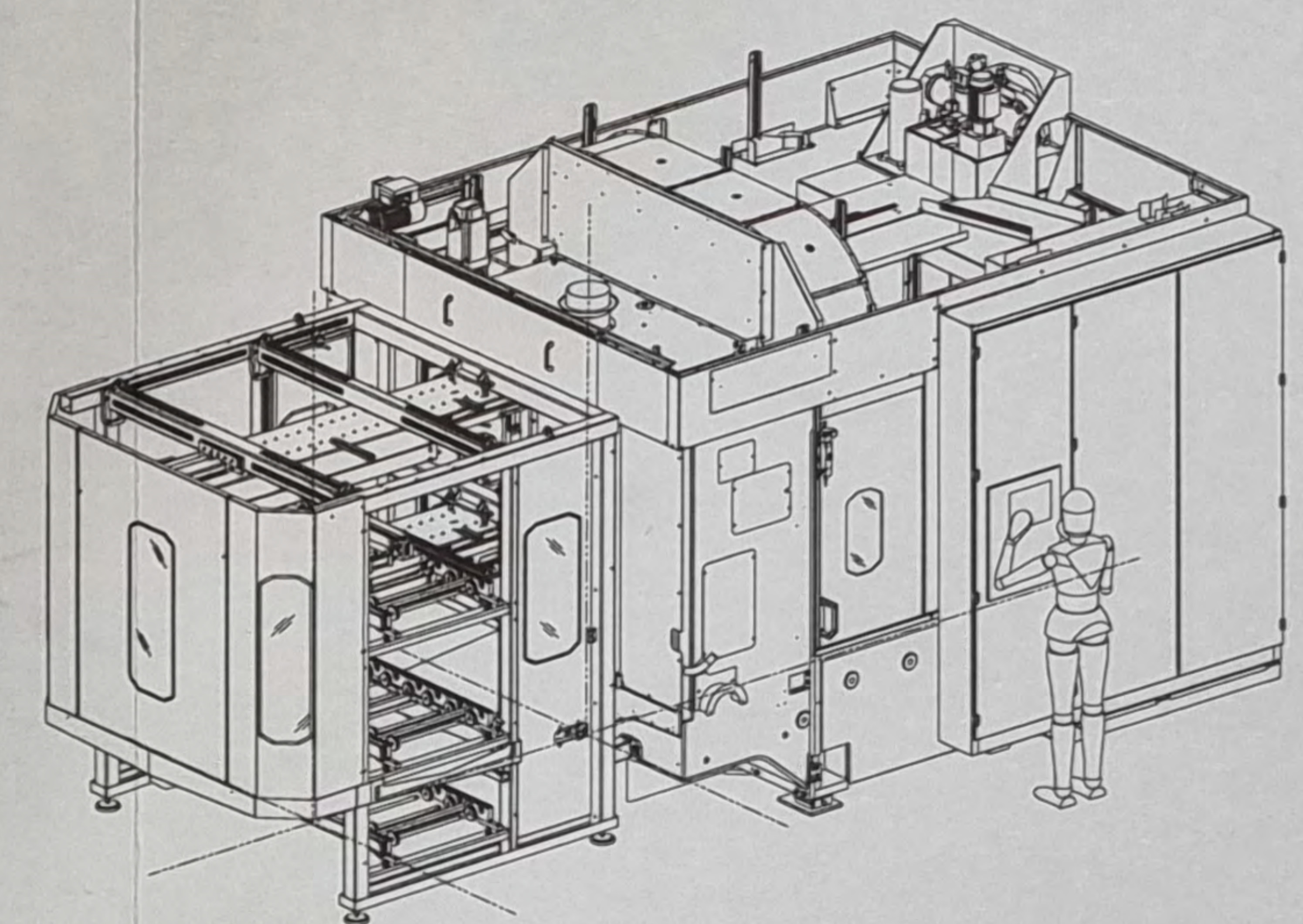
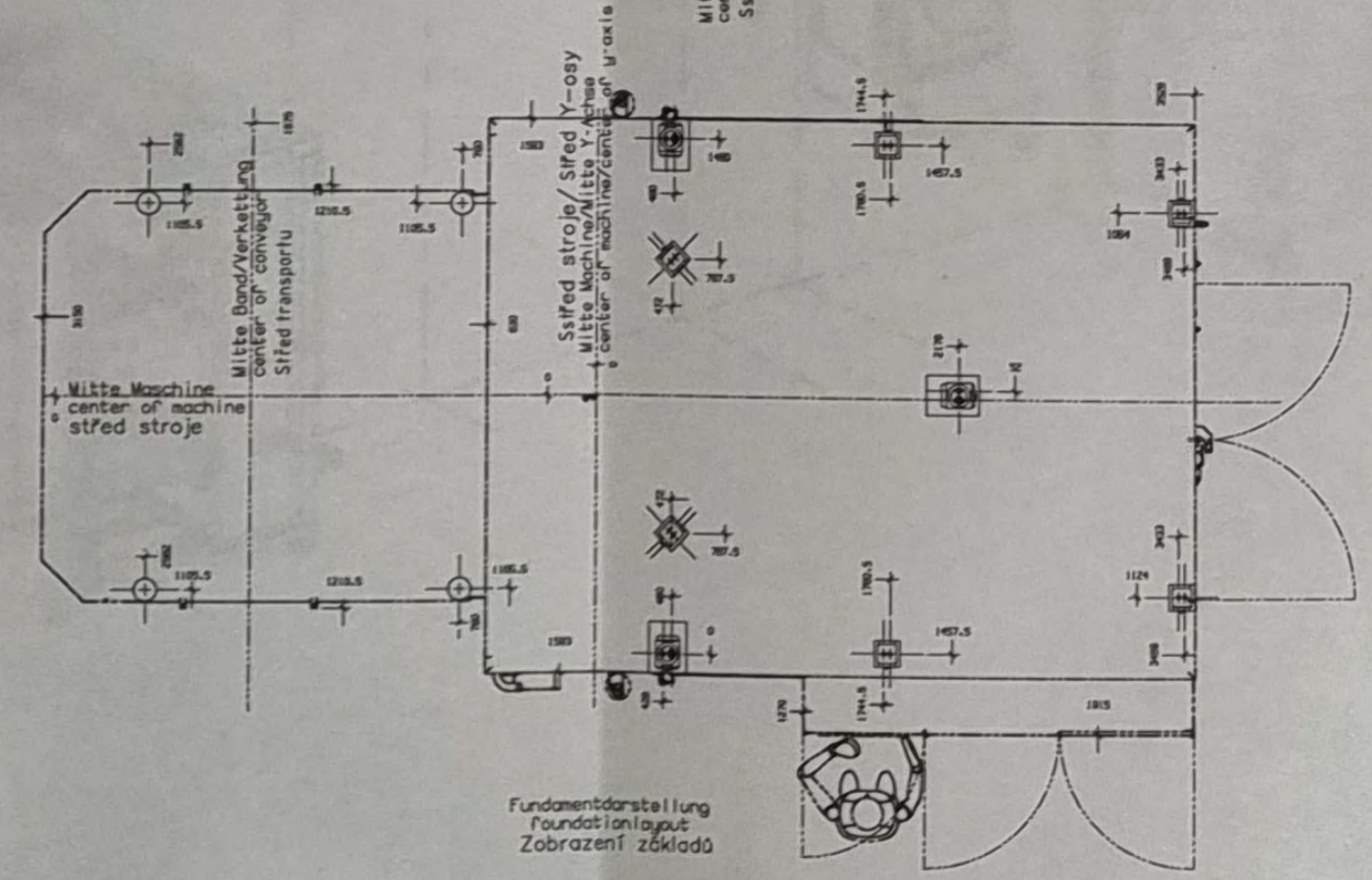
0	GROB		Bearbeitungszentrum	G523A2-1021		
	1:20		machining center	Item ID: Spec:	Rev:	Bl. 1 v. 3

CAD - manuelle Aenderung nicht erlaubt!
CAD - manual changes are not allowed!
General tolerances ISO 2768 - m
Please note protection mark ISO 16016



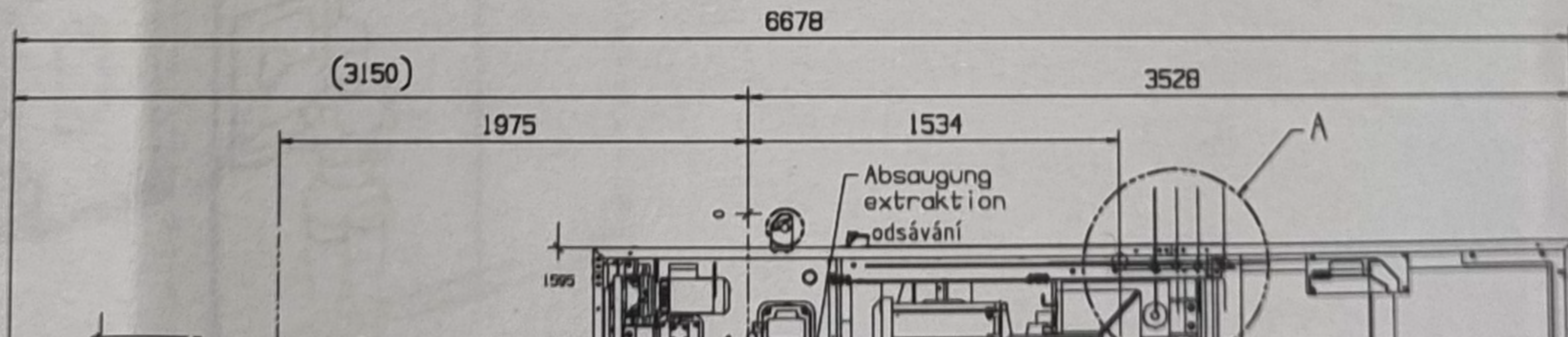
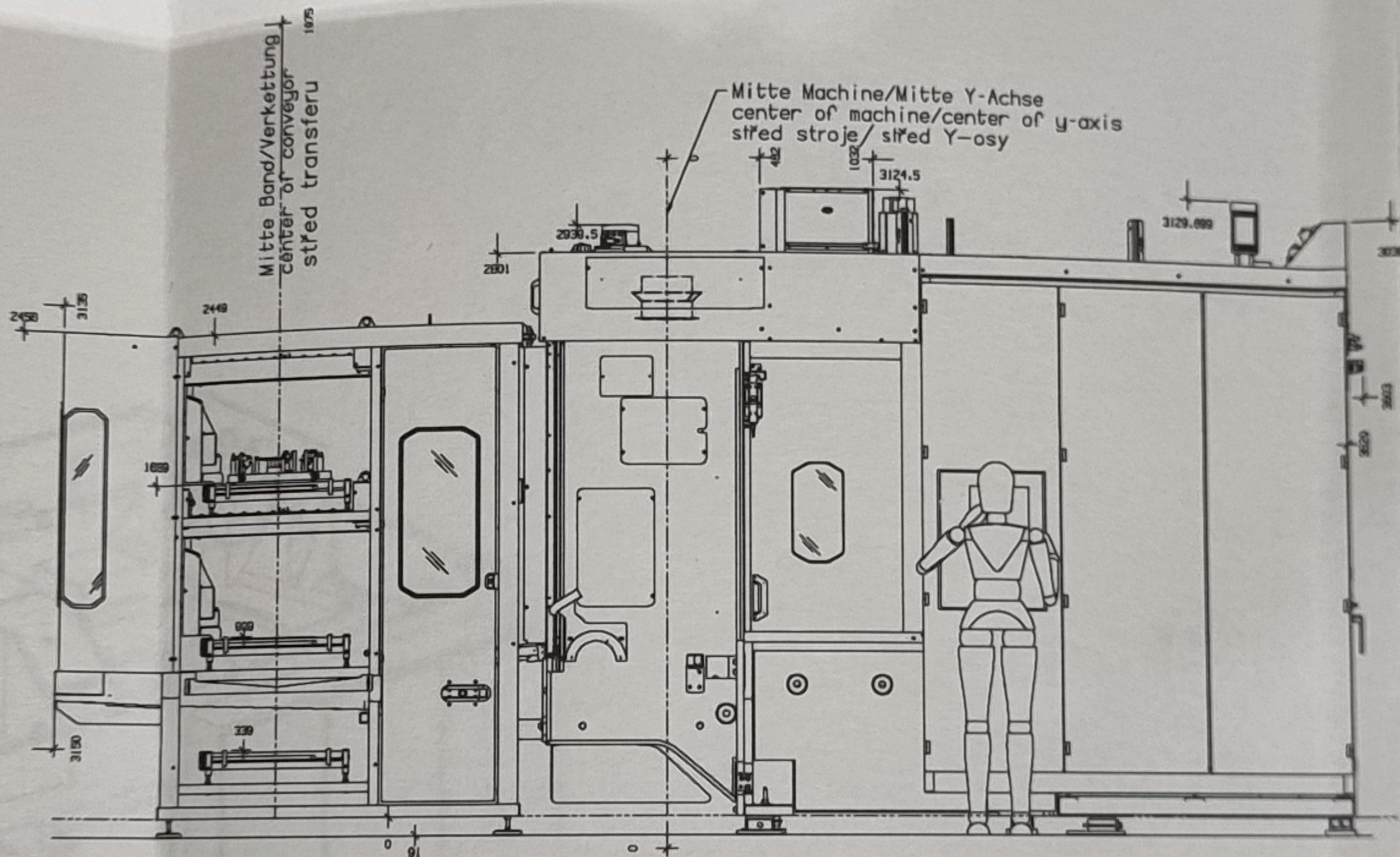
	X-osa	Y-osa	Z-osa
zdvih			
H ₀ stroke	750	840	885

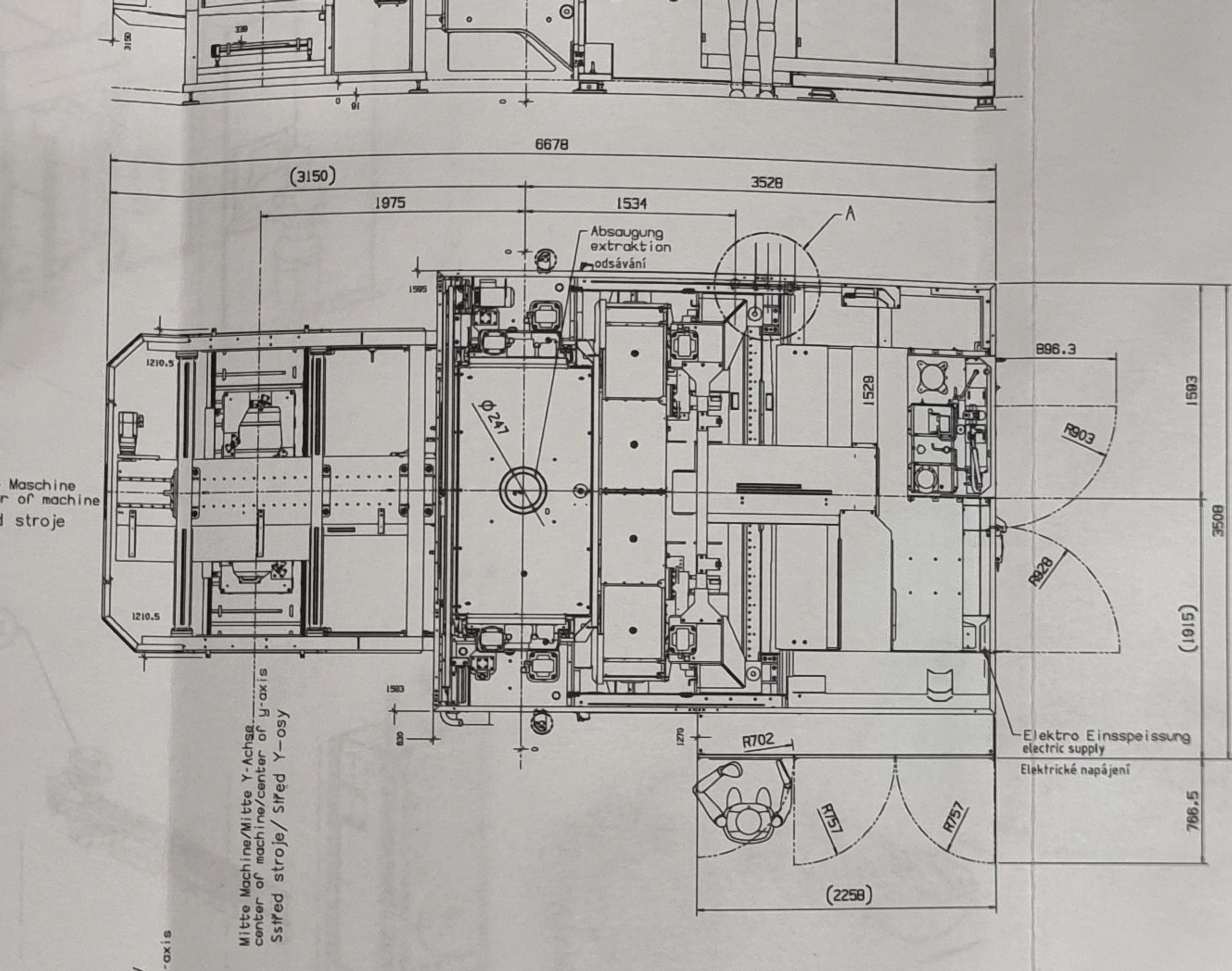
Machine Number:
ZC15-10-1



Imp.:	05.04.2007	Typ:	05.04.2007	Trg:	Schleifkraft	0	GR0B	Bearbeitungszentrum	G523A2-1021
Des.:	05.04.2007	0	120	machining center	Rev:	BL 1 v. 3			

CAD - manual changes are not allowed
General tolerances ISO 2768 - m
Please only protection mark ISO 18016



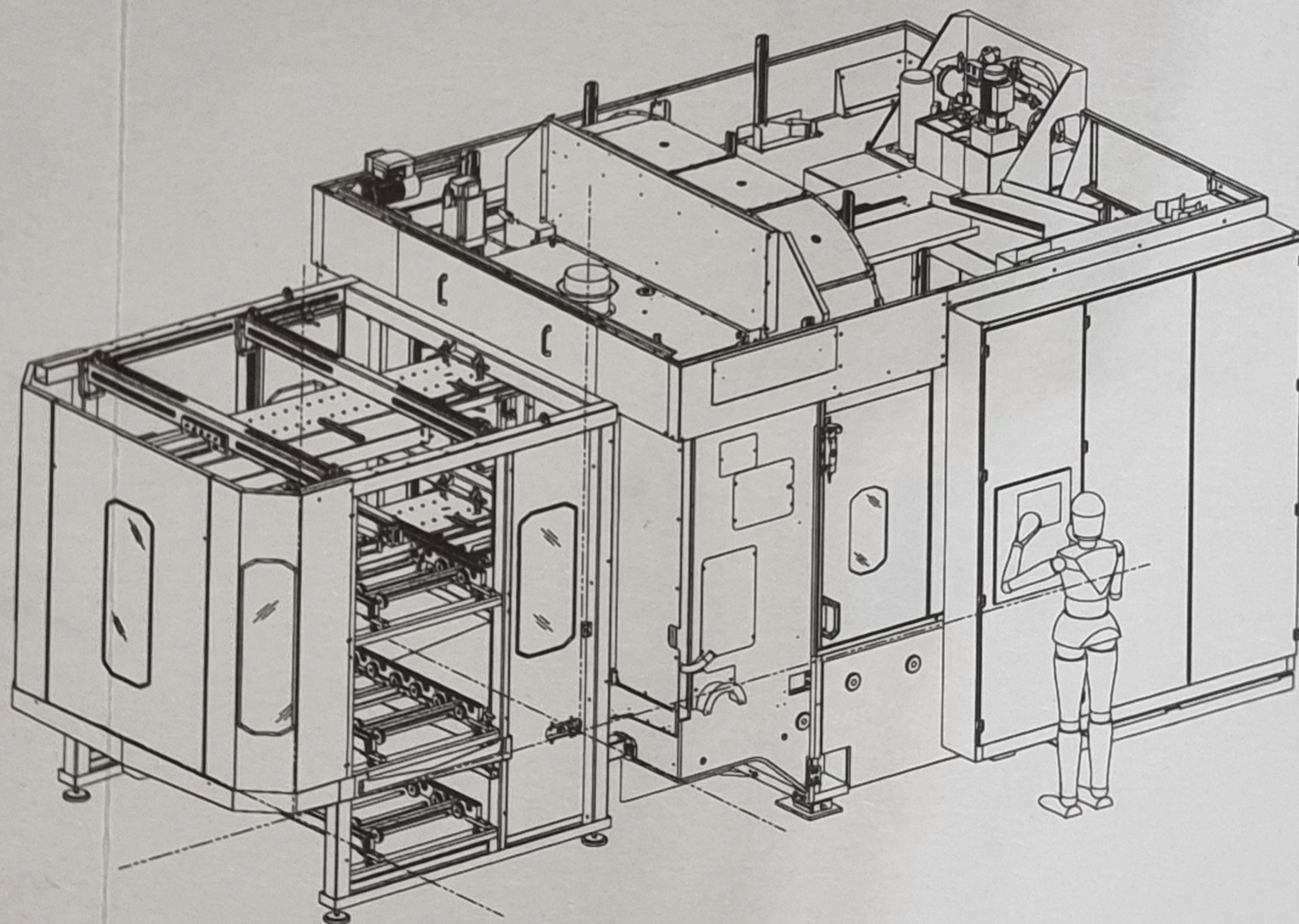


(2258)

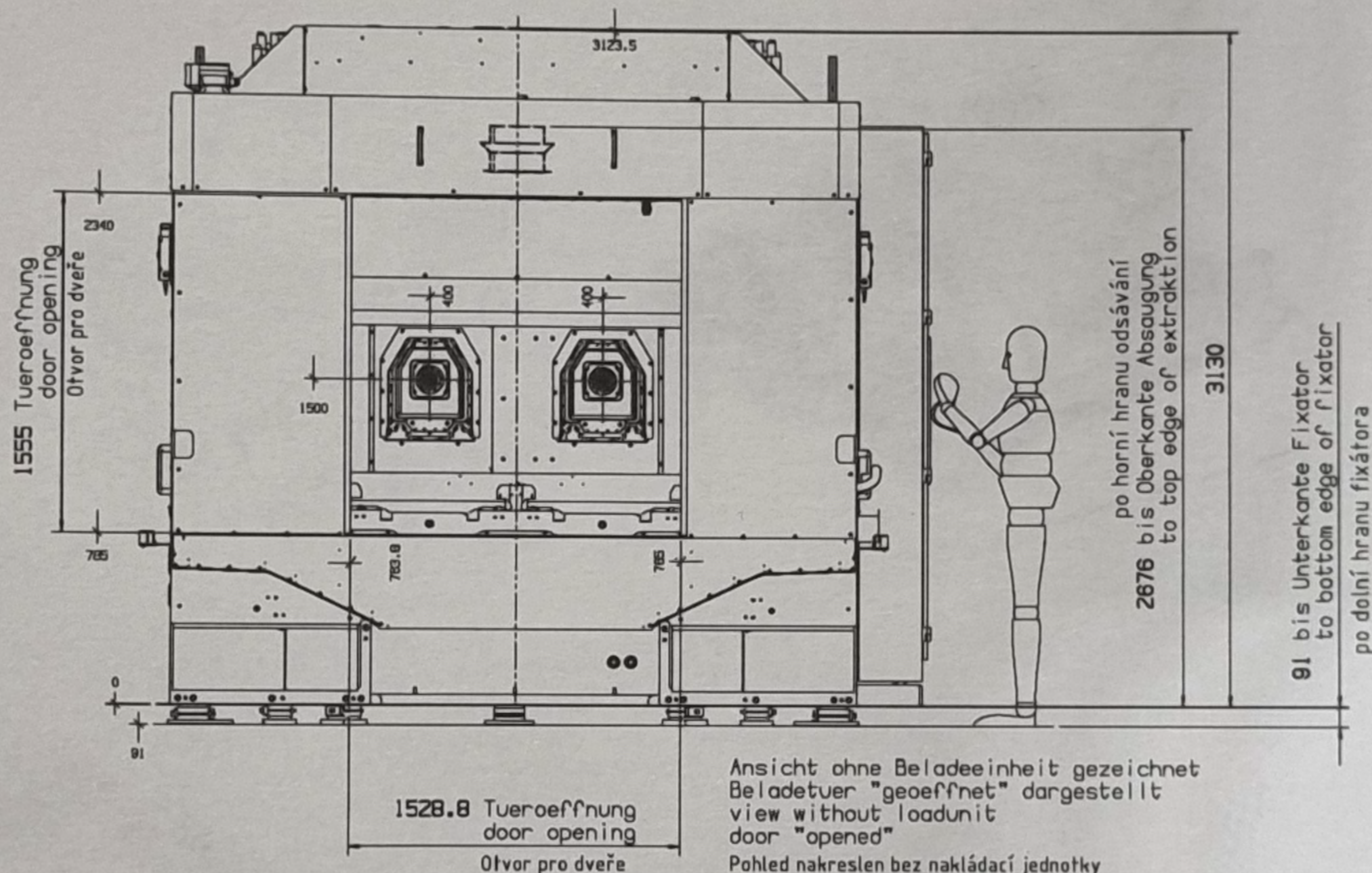
78

door opening
Otvor pro dveře

view "front" loading
door "opened"
Pohled nakreslen bez nakládací
Nakládací dveře zobrazené otev



Insp.
Det.
Des.
0
CAD
CAD
Gene
Plean



	X-osa	Y-osa	Z-osa
	X-Achse x-axis	Y-Achse y-axis	Z-Achse z-axis
zdvih Hub stroke	750	840	865

Machine Number:
 ZC15-10-1

Insp.:
 Def.: 05.04.2007 Ting
 Des.: 05.04.2007 Schildknacht

obráběcí středisko

GROB

Bearbeitungszentrum

