

**Lot 427: VOKA Cutting and Grinding machine**

**Vallourec Internal Name: Trennschleifmaschine 1 (VOKA)**

Year: 1989

Make: VOKA Maschinenbau

Type: TPM 100/800- 163 HY

2 Feed paths

4 support frames and 2 scrap hoppers

Measure of complete System as is where is:

Length: ca. 31.000 mm

Width: ca. 5.000 mm

Height: ca. 5.000 mm

Dia. Disc: 800 mm

Grinding radius disk: 300 mm

Min. Workpiece length: 3.000 mm

Max. Workpiece length: 13.000 mm

Min. Workpiece Dia.: 300 mm

Max. Workpiece Dia. 1.300 mm

Max. Workpiece Weight: ca. 25 t

Power Motor: 250 KW

Tension: 500 V

**Only used for Cutting not rough Grinding**

**All statements without guarantee**