

Blister Packaging Line MEDISEAL CP 200 / P 1600

Price: make offer!

Type	Blister Packaging Line
Manufacturer	MEDISEAL
Model	CP 200 / P1600
Construction year	2012
Ser.	-

Dimensions -
approx. (LxWxH) in [mm]: -



Technical details:

Packaging line consisting of:

- a) Thermoforming machine Mediseal CP200
- b) Isolator ART
- c) Cartoning machine Mediseal P1600
- d) checkweigher OCS HC-2000-2

to a) Thermoforming-Machine CP200 with roller and plate laying

- Performance: Infinitely adjustable via visualization up to 300 blisters / min., However depending on product, film and blister size
- Stamp deformation in the forming station for hot and cold preforming (ALU and PVC), Including loop lever in front of the dosing area and adapter for floor foils with 150 mm Core diameter. (max. output is reduced to approx. 40 cycles / min.)

Format Range:

Min./max film width:	70/160mm
Trigger length forming max .:	170mm
Max. Trigger length:	85mm
Min blister size:	30x60mm
Blister size max.	85x150mm
Max. Depth of draw:	12mm

to b) Isolator, designed according to DIN EN ISO 14644-7

- Suitable for product protection according to clean room class C-GMP Isolator consisting of a one-piece working chamber with round corners, closed bottom, dimensions according to drawing approx. 11 00x 1652x200x1100mm
- 2 passive mouseholes with cover and query conductively coated double tempered glass with 6-8 ports (around 300mm or oval 2001300mm), equipped with safety switch
- Glove ports conductive black, with safety cover as mechanical protection and tear-off protection, waterproof sealed inside

** Offer subject to prior sale. Sales EXW. Our current general terms and conditions apply to the sale of Dr. KADE Constance*

Sebastian Geissler | sebastiang@maynards.com | Tel. +49 8151 9989753 | Mobil +49 176 1043 1623

to c) **Cartoning Machine P1600**

Format Range

Division: 120mm
Capacity: 10-150 units/min
Carton Length: 65-150mm
Carton Wide: 35-90mm
Carton Height: 15-95mm

Note: 120 boxes / min. with an increased carton length of 200 mm

Additional Stations

Preparation of the cartoning machine for the later construction of a hot-melt closure system.

- electrical connections
- program adjustment
- mechanical preparation

Blister manual loading slot.

- Pneumatically operated unit for adding blisters with a capacity of 30-40 blisters / min.
- Marking mechanism - without color - without types - can be used by changing the plug for the bottom flap or head flap with an offset plug closure
- Color unit for the marking unit
- Signing type: Size 2 x 4 x 5 mm, font height 2.5 mm

Blind type device for easy type change

Mechanical and electrical integration of a RONTECH FAZ booklet insert consisting of:

- Fixed base frame for the device
- Guide plates for safe storage of the booklet in the product chain
- Adjustment of the basic frame
- Setup of the booklet device in front of the GuK.

Friction feeder FAZ-220L with B&R servo drive

- Feeder inner width 220 mm
- Mechanical. friction roller
- Holes for attaching the feeder
- Magazine feed belt 150 mm wide, 1,000 mm long
- 90 ° magazine mounted on the feeder for discharge
- Adjustable magazine side guides

Operation via the line or machine control panel

- Format range and performance:
- in the direction of travel 28.5 - 78.5 mm
- Transverse to the running direction: 60 - 135 mm
- Thickness: max. 5 mm
- Bound, glued booklets (VW-BU-D001)
- up to 150 booklets per minute, depending on the Texture and width of the booklet.

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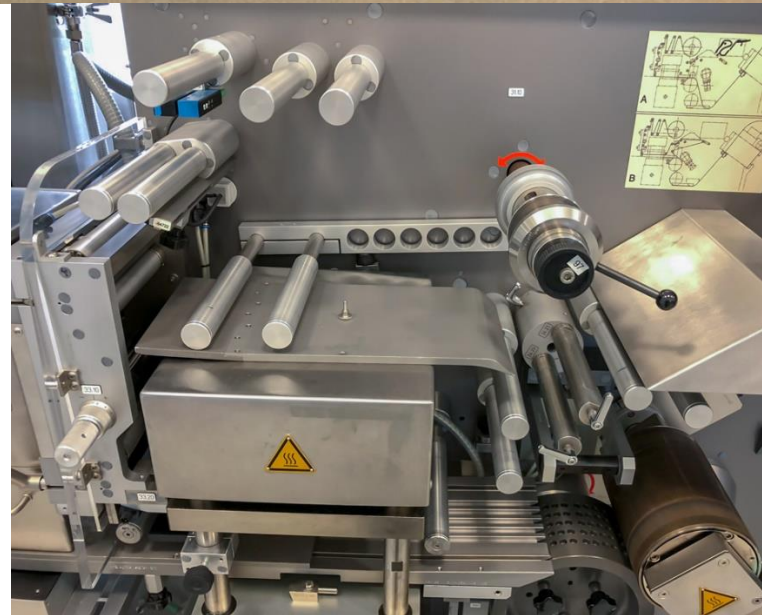
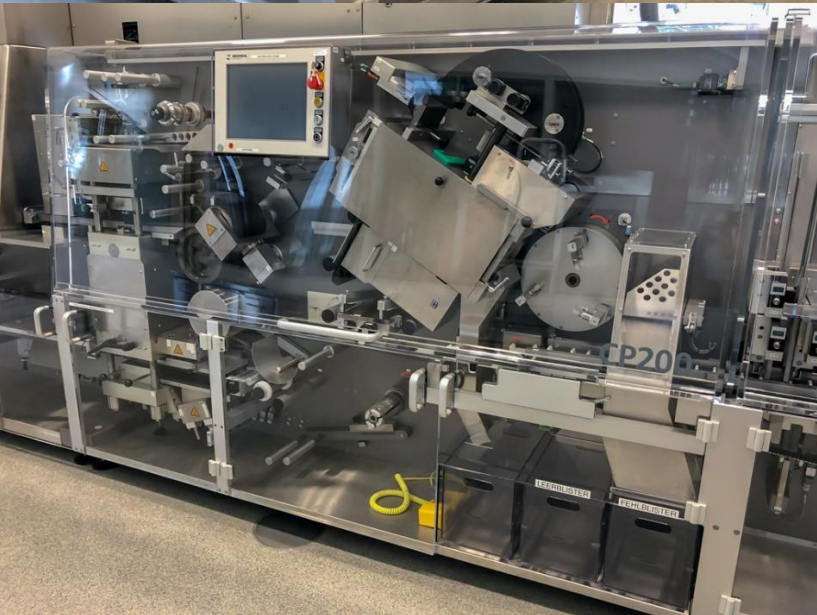
to d) **Checkweigher Typ HC-2000-2**

- • Verifiability according to type approval 10.49 / 98.01
- • OIML Certificate No. R51 /1996-DE-98.01
- requires draft-free and vibration-free installation
- • Output: 150 pieces / min
- • BWB 750g / $e > 0.1g$ d = 0.1g / max. Preload: 4kg

for further information see downloads documents or on request

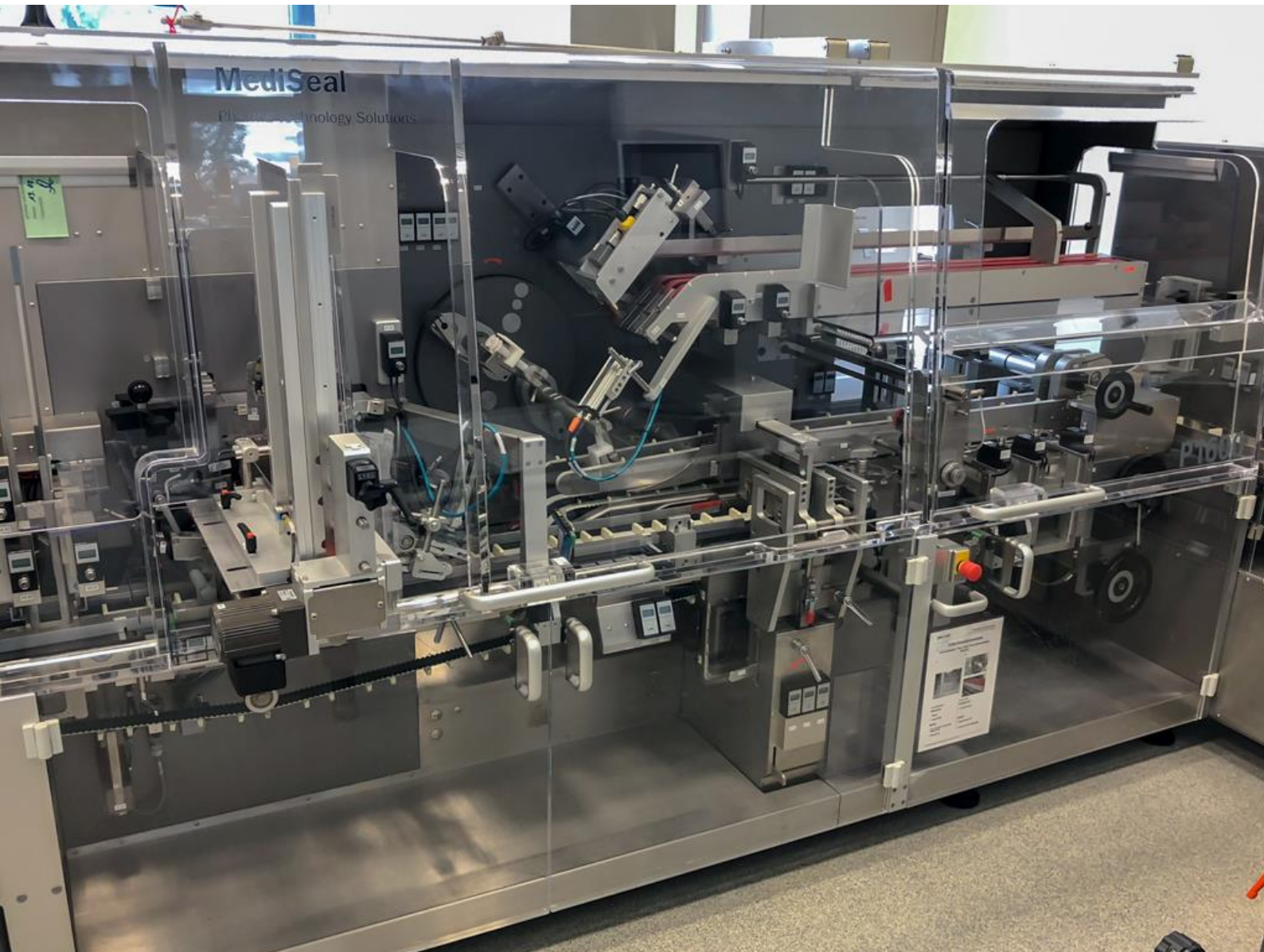
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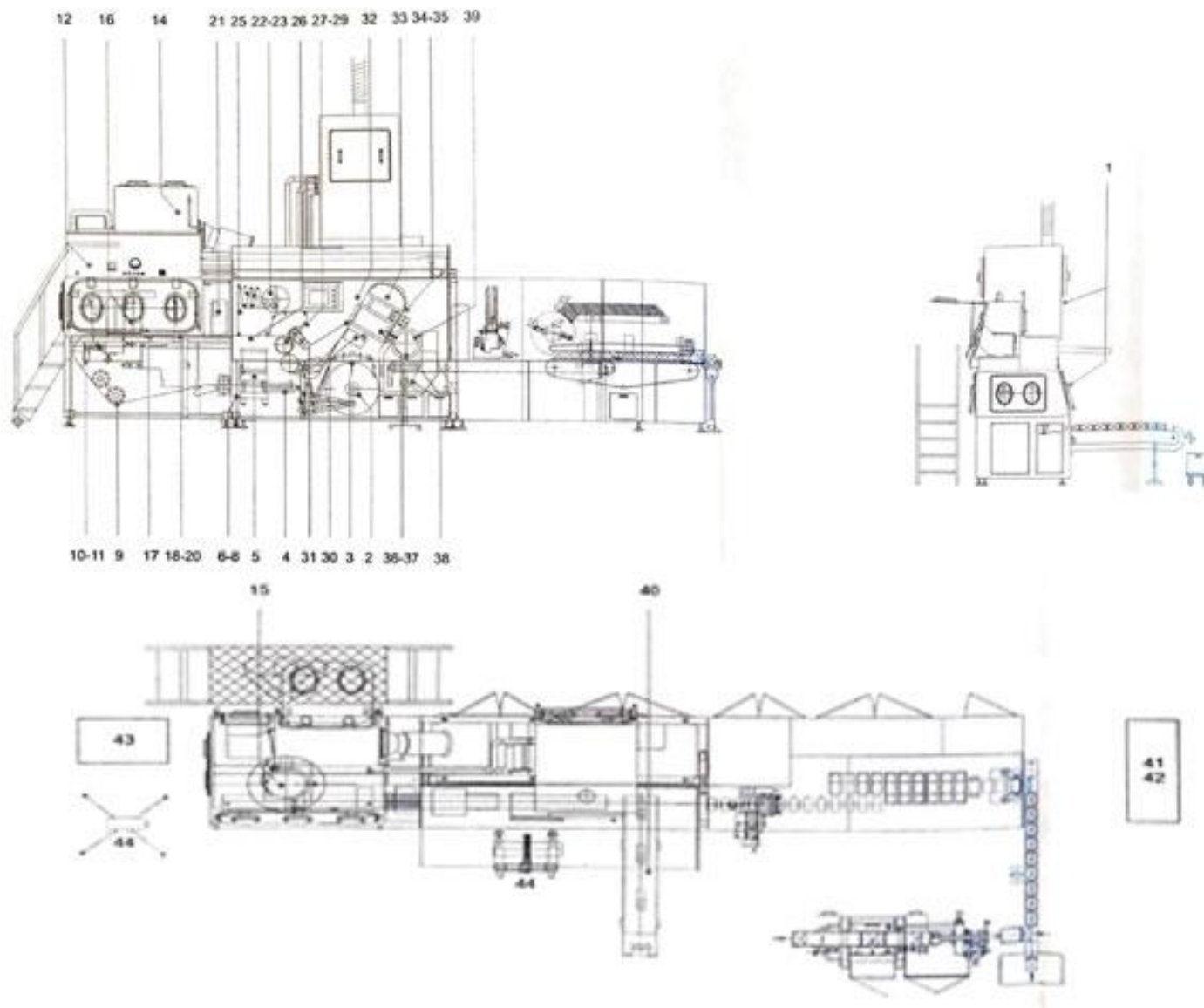
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- 1 drawers and protective doors
- 2 bottom film unit
- 3 cutting and gluing table base foils
- 4 preheating station
- 5 deep drawing station
- 6 Courtyard edge control deep drawing station
- 7 cold plate deep drawing station
- 8 roller draw-off thermoforming station
- 9 Redirection of bottom foil
- 10 ionization
- 11 Detection of base film
- 12 Isolator (containment)
- 13 product funnels
- 14 longitudinal conveyors
- 15 spiral conveyor
- 16 channel dosing
- 17 Dosing area guide rail
- 18 deflection unit
- 19 wiping brush
- 20 Product excess control
- 21 Product inspection
- 22 lidding film unit
- 23 Monitoring the lid film
- 24 Detection of cover film
- 25 Print mark control sealing station
- 26 plate sealing station
- 27 Roller take-off plate sealing station
- 28 Print mark control roller sealing station
- 29 roller sealing station
- 30 Bottom control
- 31 marking station
- 32 Code reading cover film
- 33 deflection unit punch
- 34 Court edge control punch
- 35 Roller take-off punch
- 36 punch
- 37 Ionization 2
- 38 waste container
- 39 Suction wheel and handover
- 40 discharge belt
- 41 control computer
- 42 Visualization
- 43 cooling unit
- 44 camera
- 45 foil trolleys

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Maynards Europe GmbH · Maximilianstr. 4B · 82319 Starnberg · Managing Directors: Daniel Kröger, Andreas Matuszczak
Registered Office: Starnberg · Amtsgericht München HRB 183924 · VAT No.: DE815047230 × Tax No.: 117/132/11682